

ASSEMBLY INSTRUCTIONS

FLEXLINE™

FLEX STATIONS

24" deep models

01373	Flex Station w/ Tilt Down Wire Manager
01374	Flex Station w/ Tilt Down Wire Manager
01376	Flex Station w/ Tilt Down Wire Manager
01377	Flex Station w/ Tilt Down Wire Manager
01378	Flex Station w/ Tilt Down Wire Manager

30" deep models

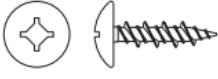
01383	Flex Station w/ Tilt Down Wire Manager
01384	Flex Station w/ Tilt Down Wire Manager
01385	Flex Station w/ Tilt Down Wire Manager
01386	Flex Station w/ Tilt Down Wire Manager
01387	Flex Station w/ Tilt Down Wire Manager
17221	Tie Plate for Flex Station



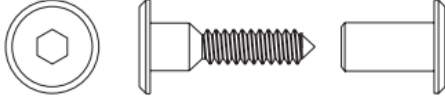
*For assistance in assembling product, missing or damaged parts,
or to place an order, please contact Customer Service at 800-328-1061.*




HARDWARE AND COMPONENTS



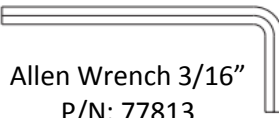
#10x3/4" Wood Screw
P/N: 70054
(QTY: 32)




P/N: 70867 – Connector Bolt 1/4-20x23mm
P/N 70871 – Connector Nut 1/4-20x17mm
(QTY: 8 of each)



Button Hd Scrw M8x20mm
P/N: 70088
(QTY: 3)



Allen Wrench 3/16"
P/N: 77813
(QTY: 4)



3/8"-16x.625 Dog Nut Screw
P/N: 77741
(QTY: 8)

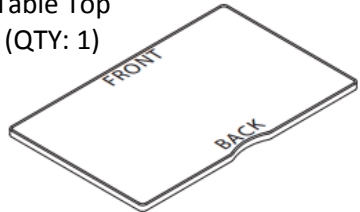
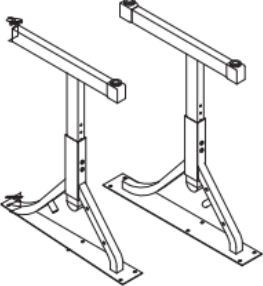
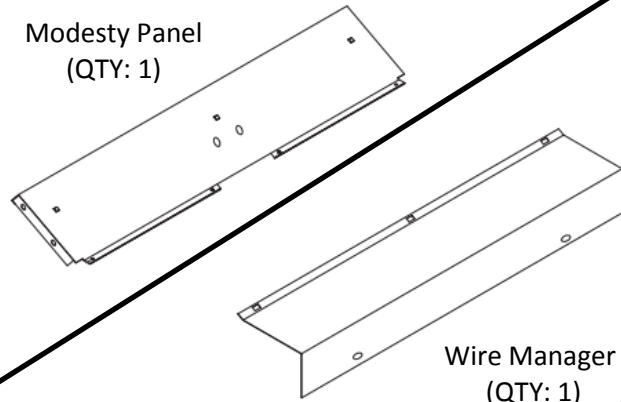


Table Top
(QTY: 1)



Y- Leg Sets
(QTY: 1 set of 2 Legs)



Modesty Panel
(QTY: 1)

Wire Manager
(QTY: 1)

*For Models smaller than 60" wide use (2) 77549 (L-Brackets)
Models 60" or larger use (3) 77549 (L-Brackets)

FLEXLINE™ REPLACEMENT HARDWARE PACKS

[1] 69723-R FLEX TABLE HARDWARE PACK

- QTY 11 #70054 - SM SCREW #10 X .75 HI/LO PTH
- QTY 3 #70088 - SCREW, BUTTON HEAD 8M X 20MM

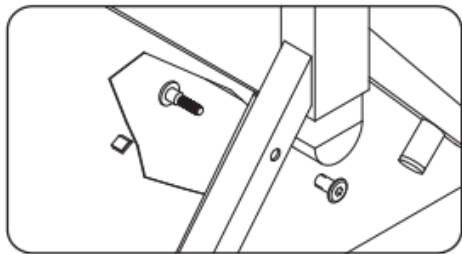
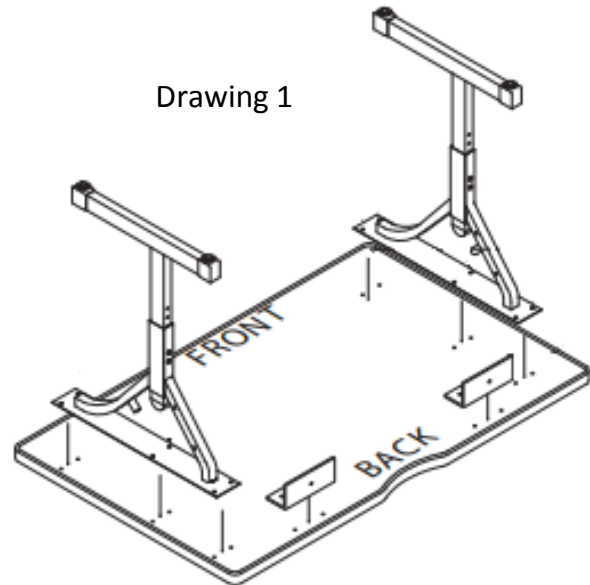
[2] 69729-R FLEX Y-LEG HARDWARE PACK

- QTY 4 #70870 - CONNECTOR BOLT .25 - 20X23MM NYLOK
- QTY 4 #70871 - CONNECTOR NUT .25 - 20X17MM
- QTY 2 #77813 - ALLEN WRENCH (3/16") SHORT ARM
- QTY 17 #70054 - SM SCREW #10 X .75 HI/LO PTH

ASSEMBLY INSTRUCTIONS

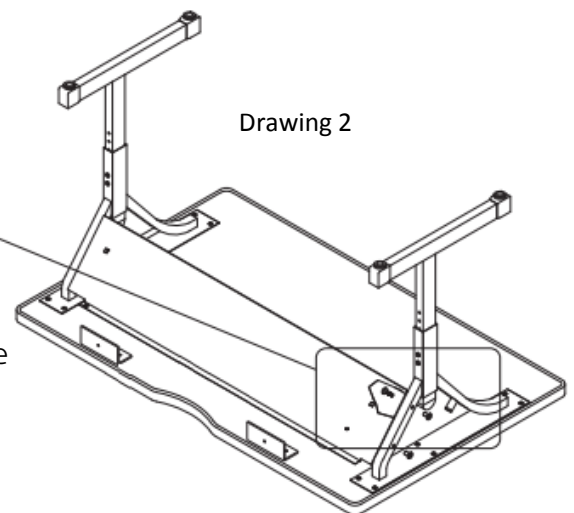
STEP 1: Place the top on a smooth, clean surface with the bottom facing up, being careful not to scratch the top surface.

STEP 2: Align the Y-legs and the “L” brackets with the pre-drilled holes, but only attach the “L” brackets to the top using (4) wood screws.
(See drawing 1).



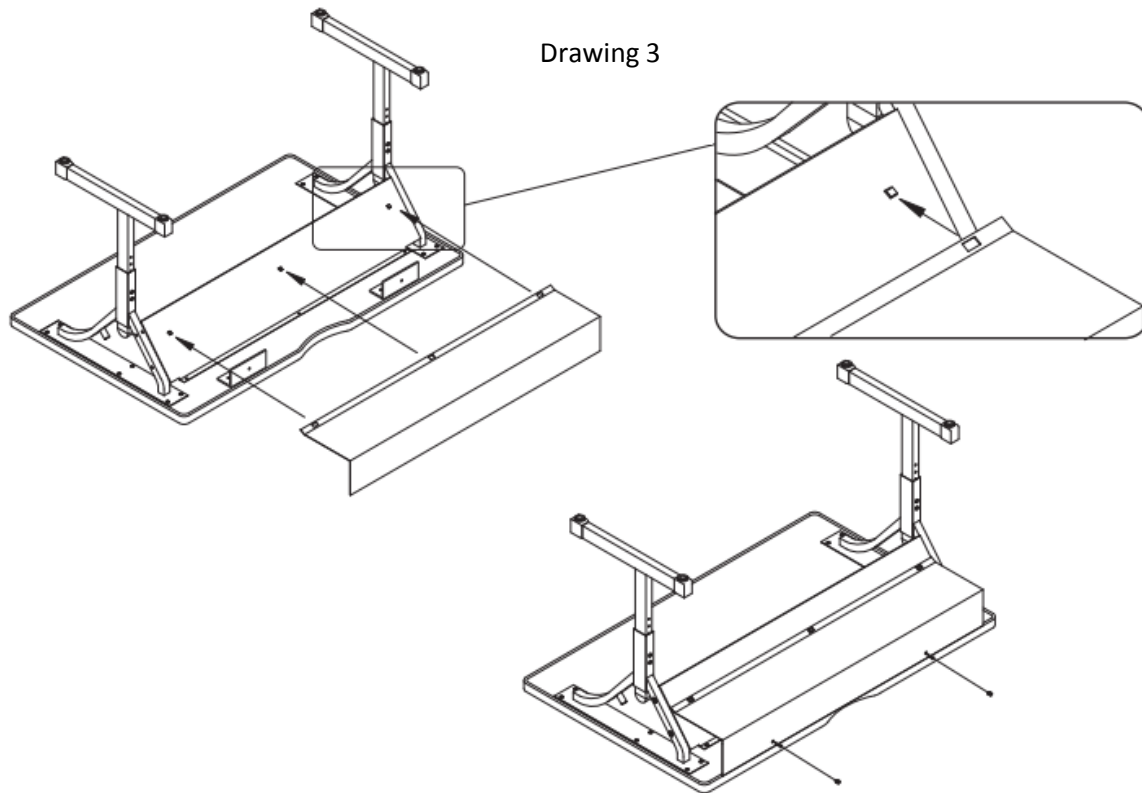
STEP 3: Loosely (*HAND TIGHTEN*) attach the panel to the Y-legs using the (4) connector bolts.
(see drawing 2).

STEP 4: Using the remaining wood screws, attach the Y-legs and the panel to the top. Go back and fully tighten the bolts from *Step 3*.



ASSEMBLY INSTRUCTIONS

STEP 5: Place the wire manager into the hooks located at the back of the panel. Using the (2) button head screws, attach the wire manager using the "L" Brackets (see drawing 3).



STEP 6: Adjust the legs to the desired height by loosening the 3/8"-16 Dog Nut Screws and pulling out the lower part of the leg to the desired height (see drawing 4). Use the Allen wrench provided to loosen screws.

