







For assistance in assembling product, missing or damaged parts, or to place an order please contact customer service at 1-800-328-1061. You may also place your order online at

www.smithsystem.com

Required Parts



*Our Acrobat Workstations come in different lengths and shapes, so hardware and screw hole placement will vary. If you feel you have not received all the hardware necessary, please call us at 800-328-1061.

Replacement pack (Qty. 2) 69755 includes: 77471 (Qty. 16) 1/4-20X1/2" Combo Drive Machine Screw 70226 (Qty. 8) 10-32X1/2" Machine Screw 77482 (Qty. 2) Tinnerman Clip 70054 (Qty. 16) SM Screw #10X3/4 HI/LO PTH

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Assembly Instructions

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Step 1: Locate all the parts needed for assembly. Place the table top face down on a clean, dry surface. Align the leg sets and the corner leg with the predrilled holes in the top.



Step 2: Now adjust the corner leg to the desired height using (4) ¼-20X1/2" Machine Screws. Next adjust the side legs using (8) ¼-20X1/2" Machine Screw to desired height.



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Step 3: Now Install (1) Tinnerman Clip per leg, in the square hole located inside of the leg. Next Install (4) Tinnerman Clips at the top and the bottom of the corner leg.

NOTE: Tinnerman Clips are only used if the desk is raised to a high range, when set to a low range the threaded hole for the lower leg will be used instead of the Tinnerman Clips.



Step 4: Once the legs are secure, loosely attach the modesty panel to the side legs using (4) ¹/₄-20X1/2" Machine Screw. Now use the remaining (4) Machine Screws to loosely attach the modesty panel to the corner leg.



Assembly Instructions

Step 5: Attach the leg sets, the corner leg, and the Modesty panel to the top using the wood screws provided.



Step 6: Go back and tighten all of the screws referenced in step 4. With help, flip the desk into the upright position. Your desk is now ready for use.



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