

Assembly Instructions

Cascade®

Single Ped Teacher Desk



If you have damaged or missing components,
Please contact customer service at 1-800-328-1061

Hardware and Components



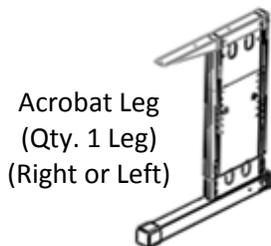
#10 Wood Screws
(Qty. 16)*
P/N-70054



¼-20X1/2" Machine Screws
(Qty. 8)
P/N- 77471



3" Dual Wheel Caster Pack
(Qty. 2 casters, ½ pack)
P/N-17553



Acrobat Leg
(Qty. 1 Leg)
(Right or Left)

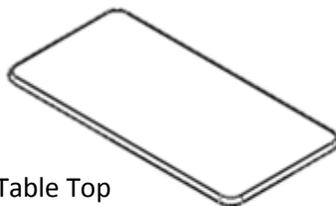
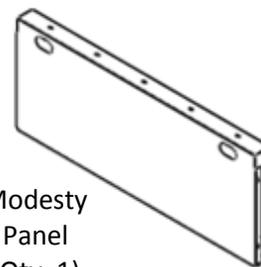
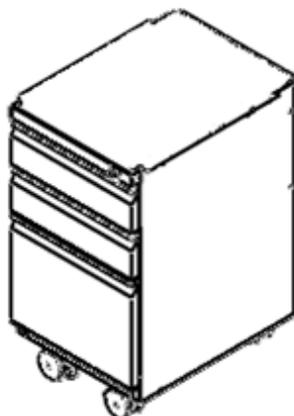


Table Top
(Qty. 1)



Modesty
Panel
(Qty. 1)

Cascade Ped
(Qty. 1)



Special Notes:

- Check that all components are accounted for and undamaged before assembling.
- Please assemble the product in a clean and dry area.
- For larger units you may need another person to help assemble the product.
- Clean the product with a mild cleaner and a damp cloth.

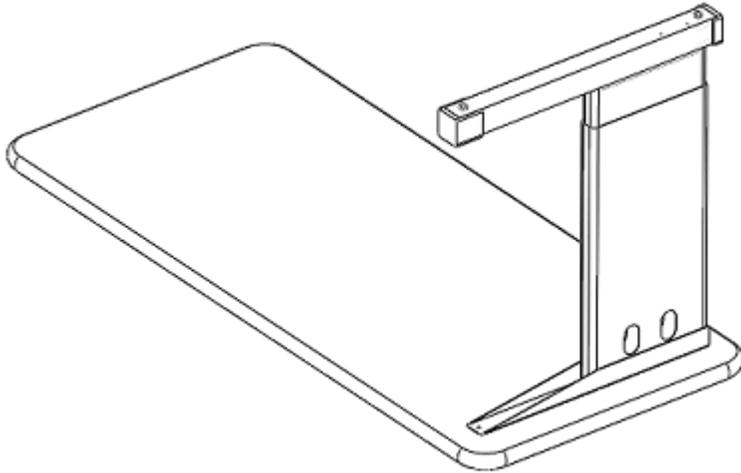
*Our Cascade Teacher Desks come in different lengths, so hardware and screw hole placement will vary. If you feel you have not received all the necessary hardware, please call us at 800-328-1061.

Replacement Pack 69756-R Includes:

- (16) 77471- ¼-20X1/2" Combo Drive Machine Screw
- (1) 77482-Tinnerman Clips
- (27) 70054- SM Screw #10X.75 HI/LO PTH

Assembly Instructions

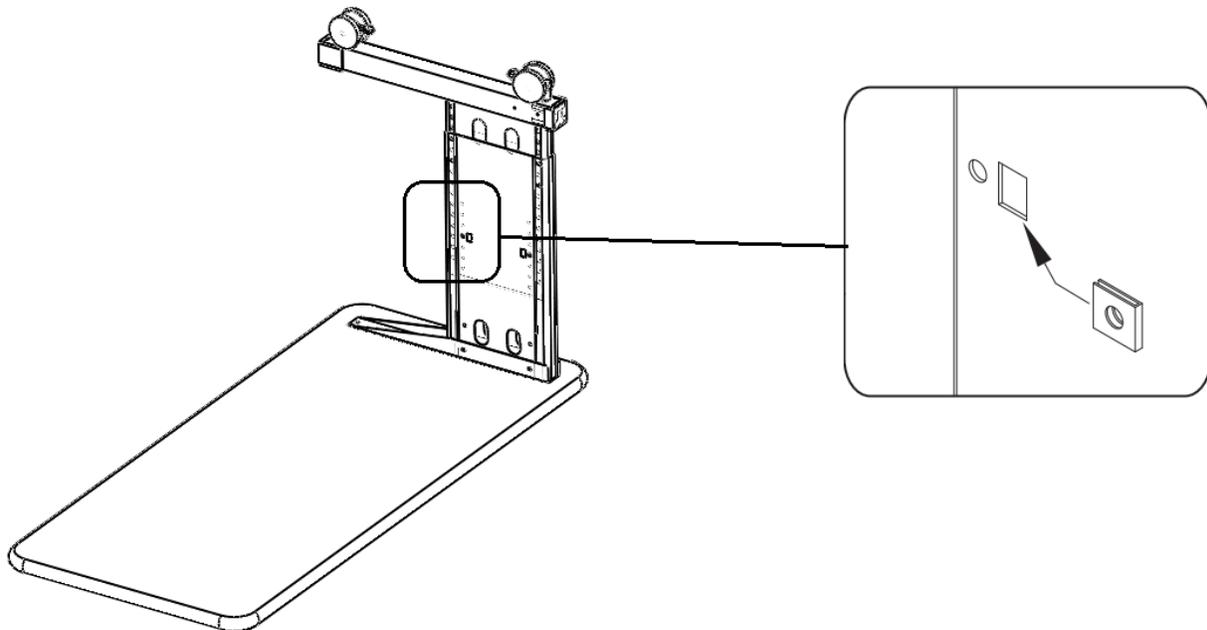
Step 1: Lay the top upside down, with the cut of the T-mold at the back and make sure the Laminate is Face Down and the pre-drilled holes are facing upwards. Line up the Cascade Teacher Desk Leg with the predrilled holes, and attach it to the top with the supplied wood screws.



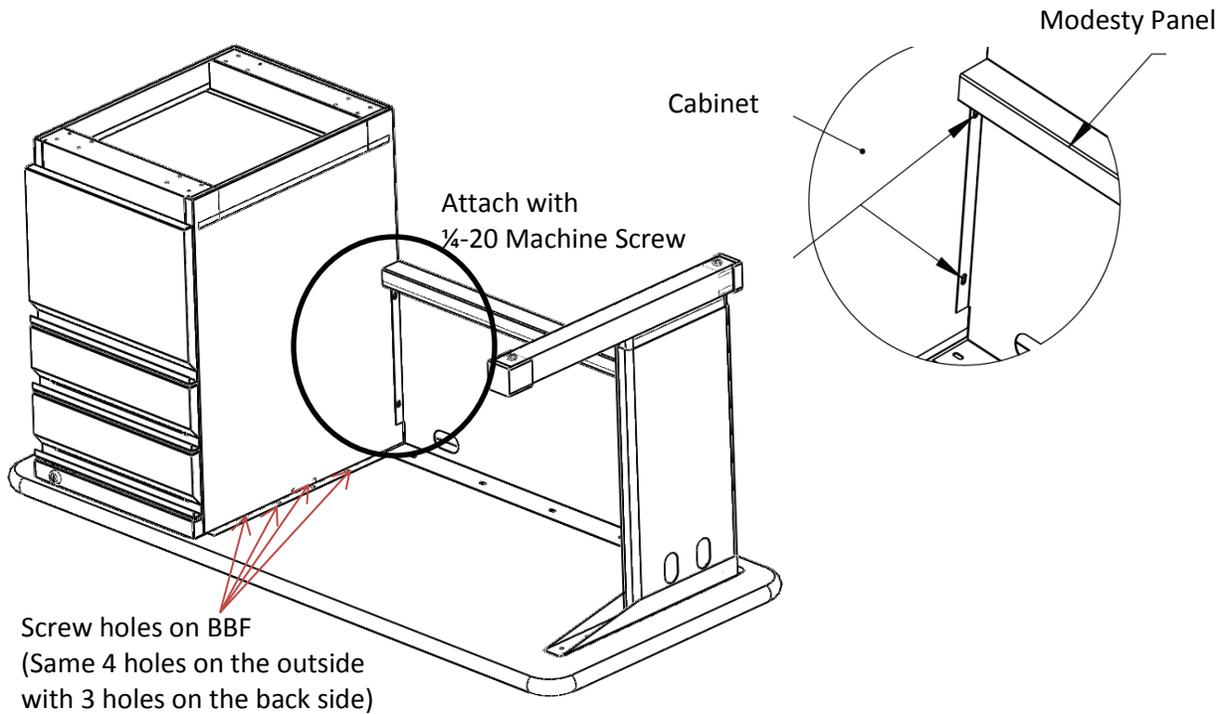
Step 2: Adjust the legs to the desired height by taking out the (4) ¼-20X1/2" Machine screws per leg and reinserting them at the desired height.

Install (1) Tinnerman Clip per leg in the square hole located inside of the leg.

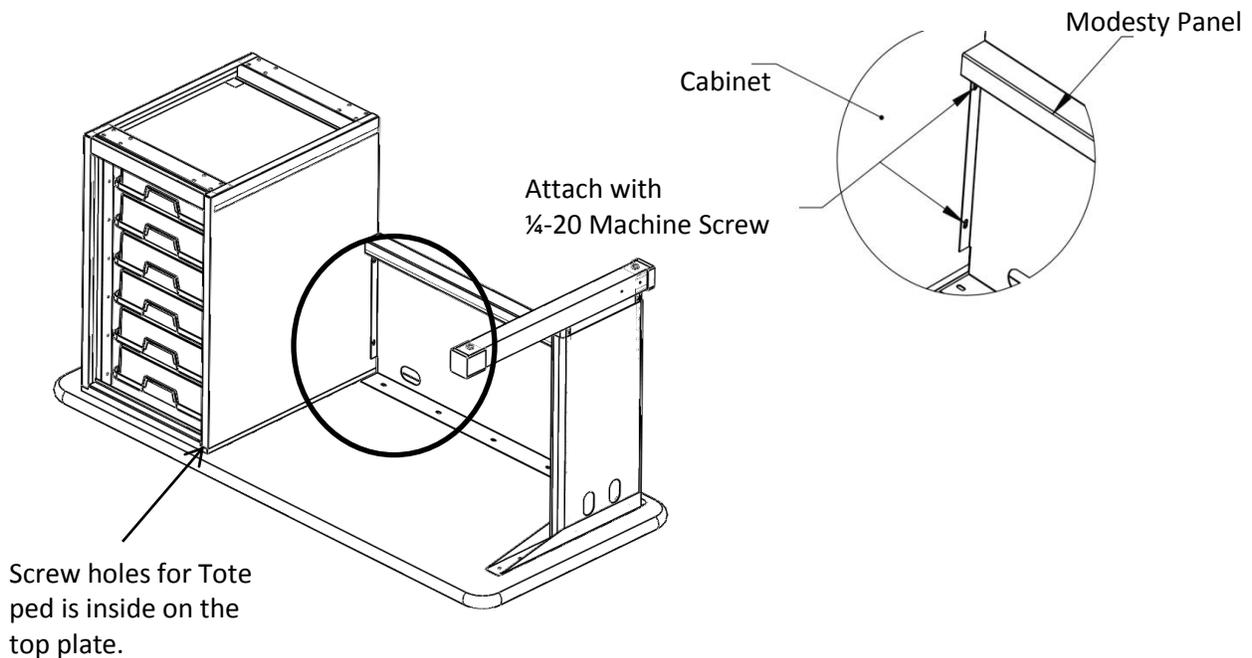
*NOTE: The Tinnerman Clip is only used if the desk is raised to a high range, when set to a low range, threaded holes in the lower leg will be used instead of the Tinnerman Clip.



Step 3A: (If your Ped is a Box Box File): Place the Box Box File (BBF) upside down on the table top opposite the leg. Align the Modesty Panel with the two holes on the BBF and the leg, attach to the BBF and the leg using (4) ¼-20 Machine Screws. The screw holes on the BBF are along the outside of the top plate (as seen in the picture).



Step 3B: (If your Ped contains totes): Remove all totes from the ped. Place your Tote Ped upside down on the top opposite the leg. Align the modesty panel to with the Ped and the Leg. Attach to the Ped and the leg with (4) ¼-20 Screws.



Step 4: Attach the Cascade Ped and modesty panel to the table top using the supplied wood screws. Hole placement for the Peds are shown in the previous step.

Step 5: Attach the plate casters to the cabinet using the supplied screws. Next, attach the stem casters to the single leg.

Step 6: With assistance, place the unit upright.

Step 7: (Only Cascade Teacher Desk with Totes): Re-insert the totes into the Cascade Ped.

