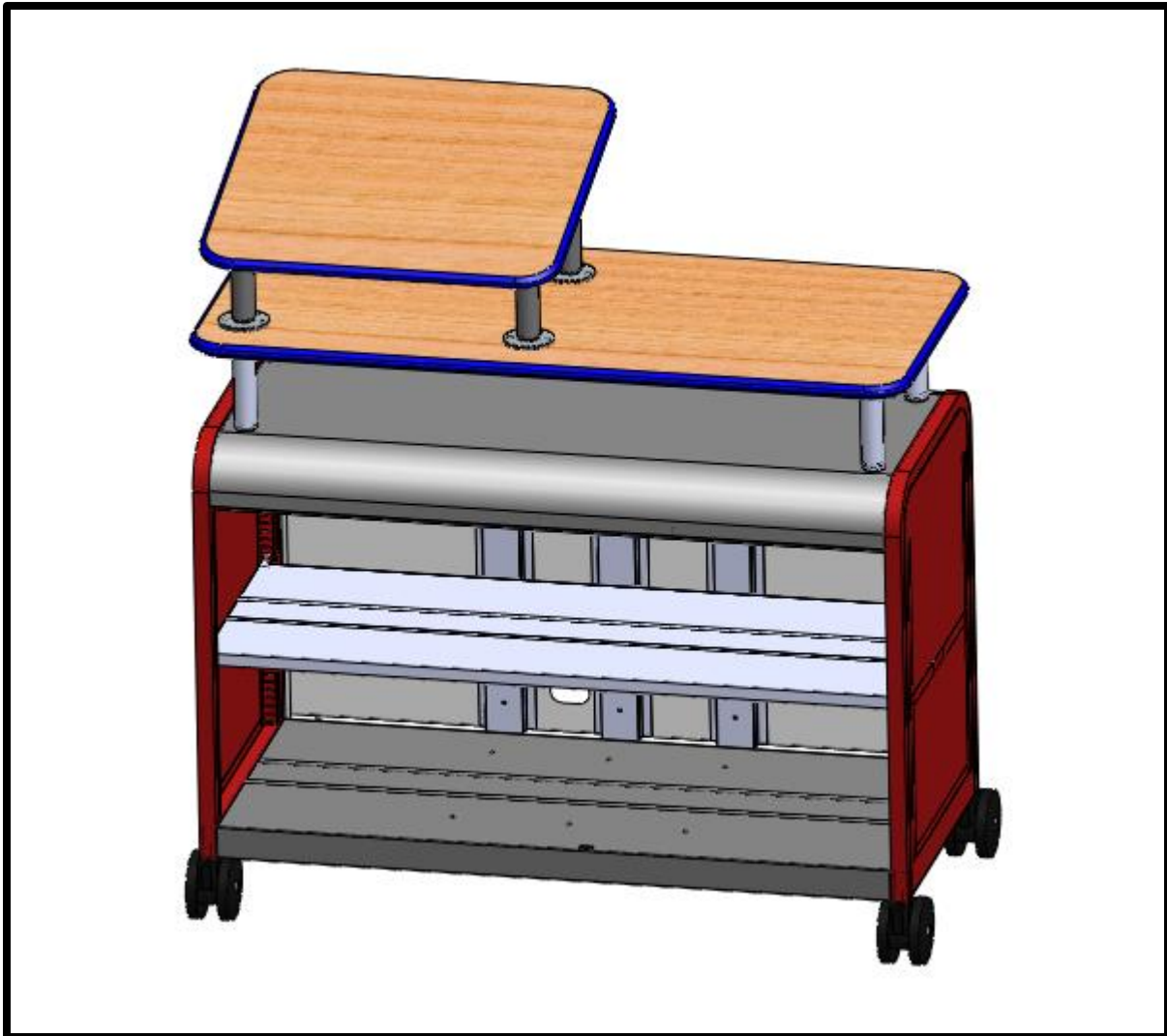




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Cascade Presentation Cart Assembly Instructions



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Components and Hardware

 <p>#10X5/8" Wood Screw P/N – 70080 QTY. 32</p>	 <p>Countersunk 1/2" Wood Screw QTY. 8</p>	 <p>3/8-16X1" Countersunk Bolt QTY. 4</p>	 <p>3/8-16 Hex Head Bolt QTY. 4</p>
 <p>Acorn Cap Nut QTY. 4</p>	 <p>Steel Washer QTY. 4</p>	 <p>Presentation Steel Washer Top QTY. 4</p>	 <p>Presentation Steel Washer Bottom QTY. 4</p>
 <p>Lectern Shelf Tall Handle QTY. 2</p>	 <p>Lectern Shelf Short Handle QTY. 2</p>	 <p>Riser Shelf Handles QTY. 4</p>	
 <p>Riser Shelf Top QTY. 1</p>	 <p>Lectern Top QTY. 1</p>		
 <p>Mega Case Cascade Unit QTY. 1</p>			

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Replacement Hardware

1. Replacement Hardware Pack 69725 ZINC-R includes:
 - (16) #10X5/8" Wood Screws
 - (4) 3/8-16X1.25" Hex Head Bolts
 - (4) Steel Washers
2. Replacement Hardware Pack 17089 PLT includes:
 - (4) Acorn Nuts
 - (4) Presentation Steel Washer Bottom
 - (4) Presentation Steel Washer Top
 - (8) Countersunk 1/2" Wood Screws
 - (4) 3/18-16 X 1/2" Countersunk Bolts
3. Replacement Hardware Pack 17088 PLT includes:
 - (4) Riser Shelf Handles
 - (16) #10X5/8" Wood Screws
 - (4) 3/8-16X1.5" Hex Head Bolts
 - (4) Steel Washers
4. Replacement Hardware Pack 17087 PLT includes:
 - (2) Lectern Riser Handles Short
 - (2) Lectern Riser Handles Tall
 - (16) #10X5/8" Wood Screws
 - (4) 3/8-16X1.25" Hex Head Bolt

Special Note

1. Check that all components are accounted for and undamaged before assembling.
2. Please assemble product in a clean and dry area.
3. For larger units, you may need another person to help assemble the product.
4. Clean the product with a mild cleaner and a damp cloth.

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Step 1: Flip the riser shelf top face down onto a clean dry surface, so the pre-drilled holes face up.

Step 2: Align the Pole Handles with the predrilled holes as shown and screw in to the top using (16) wood screws provided.



Step 3: Flip the top with pole handles attached into upright position, and align on cascade unit.



Step 4: Using a Ratchet and socket or wrench, bolt in the top to the cascade with the washer underneath the cascade as shown.



Step 5: Flip the lectern top over onto a clean dry surface, so the predrilled holes face upward

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Step 6: Align and attach the Lectern Poles to the top using the provided wood screws. Ensure that the poles are all slanted in the same direction and the two taller poles are on the back side of the top when flipped over, as seen in the picture.



Step 7: Attach the Presentation Steel Washer Top onto the bottoms of the lectern riser poles using the (4) 3/-16 X 1" countersunk bolts. Ensure the slots on all washers are towards the inside of the unit.



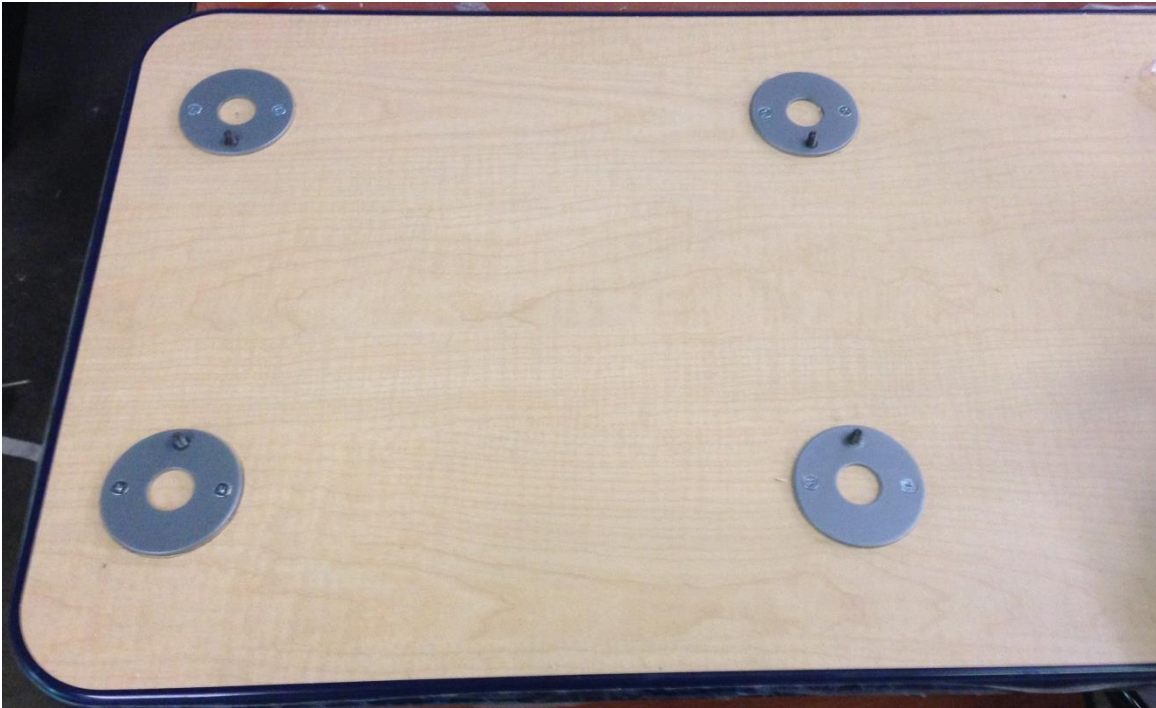
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Step 8: Align the bottom washers to the predrilled holes on the riser shelf and attach to the riser shelf using the (8) ½" countersunk woodscrews. Ensure the bolts from the bottom washer are all towards the inside of the unit.



Step 9: Place the lectern top onto the riser top, aligning the washers together. The bolt from the bottom washer should slide into the slot from the top washer.



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Step 10: Using the provided Acorn Nuts, tighten the lectern top onto the riser top.



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