



Smith System®

2 Student Diamond Interchange Desk

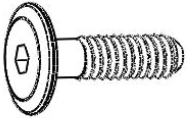
Assembly Instructions



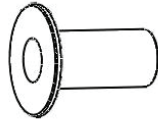
For Assistance in assembling product, missing or damaged parts, or to place an order, please contact customer service at 800-328-1061.

You may also place your order online at

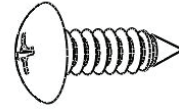
Hardware and Components



Connector Bolt 1/4-20 X 23mm
P/N: 70867
QTY: 2



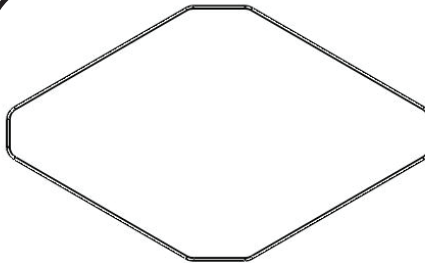
Connector Nut 1/4-20 x 17mm
P/N: 70869
QTY: 2



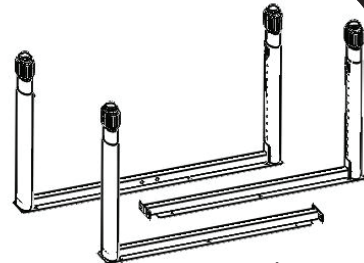
#10 x 5/8" Wood Screw
P/N: 70080
QTY: 20



Hex Key Allen
Wrench 3/16"
P/N: 77813
QTY: 1



Two Student Diamond Top
QTY: 1



Two Student Diamond Leg
Set P/N: 79521
QTY: 1 each

Replacement Hardware Pack:

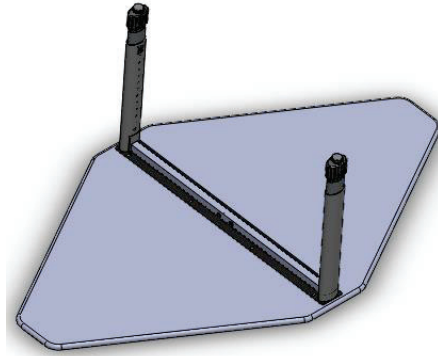
1. 69761 BLA/ZINC-R
 - a. (2) 70867 – Connector Bolt 1/4-20x23mm
 - b. (2) 70869 – Connector Nut 1/4-20x17mm
 - c. (14) 70080 - #10x5/8 Truss Head Phillips Head
 - d. (1) 77813 – Hex Key Allen Wrench 3/16"

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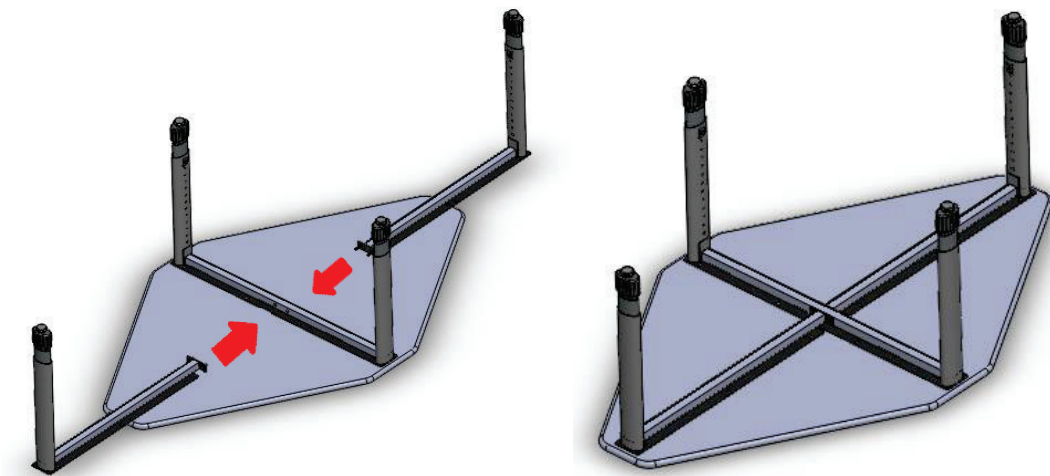
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Assembly Instructions

Step 1: Align the center support with the pre-drills on the top.



Step 2: Position the other legs as shown below, aligning them with the pre-drills.



Step 3: Secure the legs together loosely with the connector bolts provided.

Step 4: Fasten the frame assembly to the top using the 5/8" wood screws provided.

Step 5: Tighten the connector bolt using the Allen Key (Hex Key) provided.

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