

# Assembly Instructions

Cascade®

Single Ped Teacher Desk

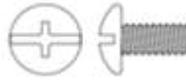


If you have damaged or missing components,  
Please contact customer service at 1-800-328-1061

# Hardware and Components



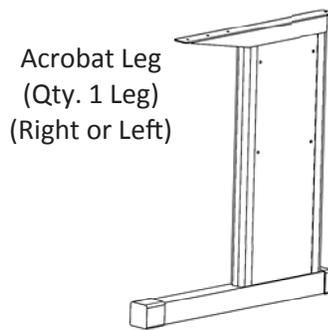
#10 Wood Screws  
(Qty. 16)\*  
P/N-70054



1/4-20X1/2" Machine Screws  
(Qty. 8)  
P/N- 77471



3" Dual Wheel Caster Pack  
(Qty. 2 casters, 1/2 pack)  
P/N-17553



Acrobat Leg  
(Qty. 1 Leg)  
(Right or Left)

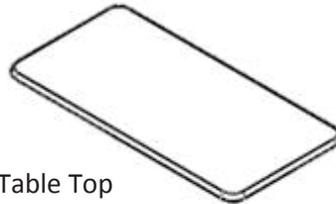
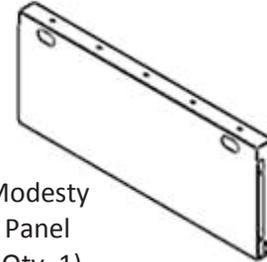
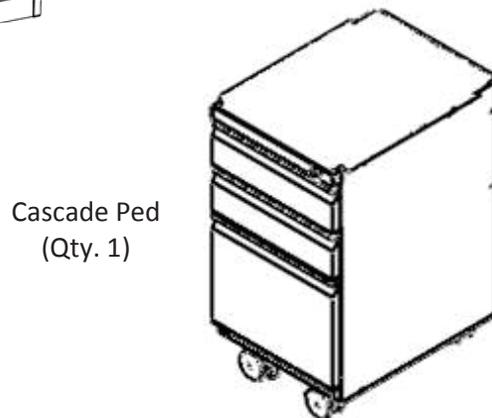


Table Top  
(Qty. 1)



Modesty  
Panel  
(Qty. 1)



Cascade Ped  
(Qty. 1)

## Special Notes:

- ☒ Check that all components are accounted for and undamaged before assembling.
- ☒ Please assemble the product in a clean and dry area.
- ☒ For larger units you may need another person to help assemble the product.
- ☒ Clean the product with a mild cleaner and a damp cloth.

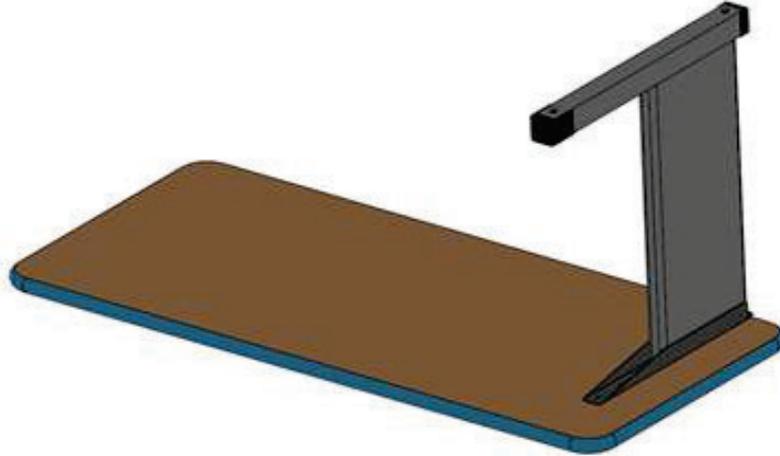
\*Our Cascade Teacher Desks come in different lengths, so hardware and screw hole placement will vary. If you feel you have not received all the necessary hardware, please call us at 800-328-1061.

Replacement Pack 69756-R Includes:

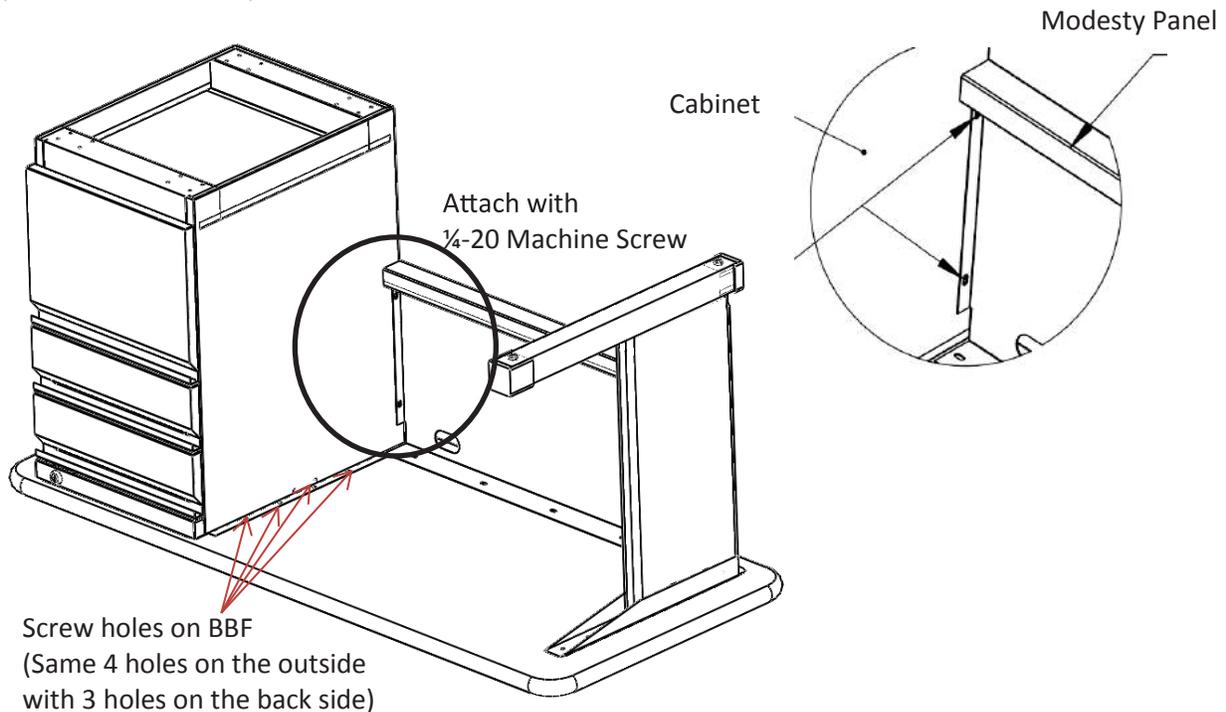
- (16) 77471- 1/4-20X1/2" Combo Drive Machine Screw
- (27) 70054- SM Screw #10X.75 HI/LO PTH

# Assembly Instructions

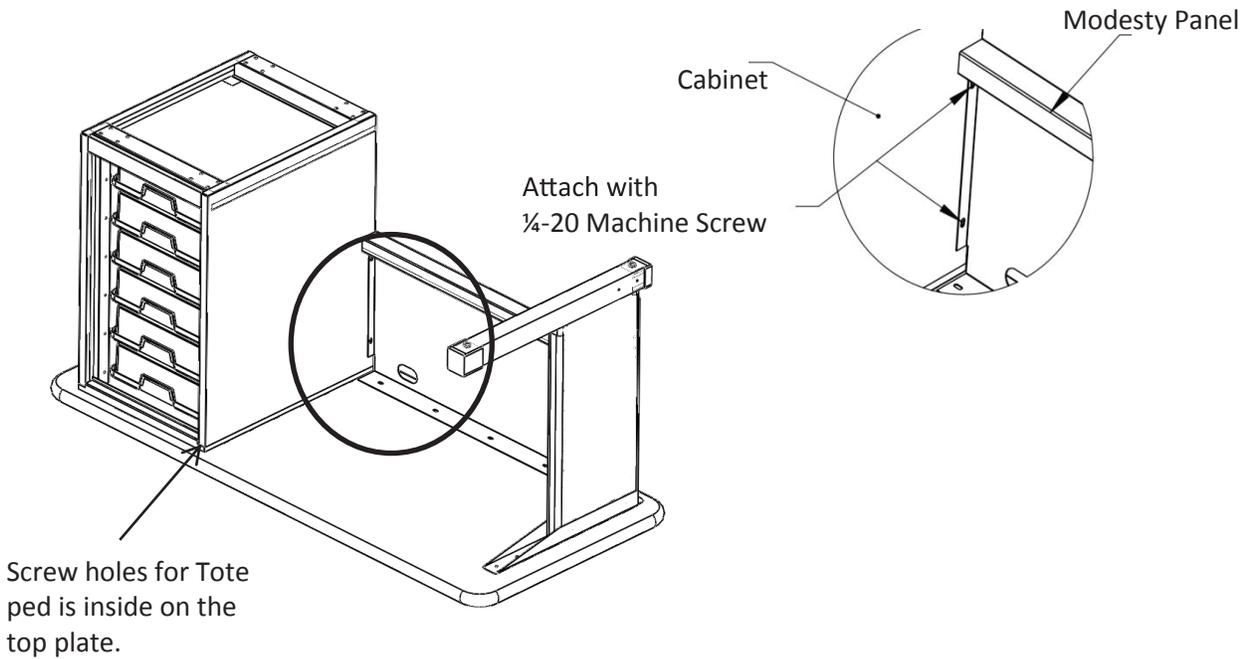
Step 1: Lay the top upside down, with the cut of the T-mold at the back and make sure the Laminate is Face Down and the pre-drilled holes are facing upwards. Line up the Cascade Teacher Desk Leg with the predrilled holes, and attach it to the top with the supplied wood screws.



Step 2 : (If your Ped is a Box Box File): Place the Box Box File (BBF) upside down on the table top opposite the leg. Align the Modesty Panel with the two holes on the BBF and the leg, attach to the BBF and the leg using (4) ¼-20 Machine Screws. The screw holes on the BBF are along the outside of the top plate (as seen in the picture).



Step 2B: (If your Ped contains totes): Remove all totes from the ped. Place your Tote Ped upside down on the top opposite the leg. Align the modesty panel to with the Ped and the Leg. Attach to the Ped and the leg with (4) ¼-20 Screws.



Step 3: Attach the Cascade Ped and modesty panel to the table top using the supplied wood screws. Hole placement for the Peds are shown in the previous step.

Step 4: Attach the plate casters to the cabinet using the supplied screws. Next, attach the stem casters to the single leg.

Step 5: With assistance, place the unit upright.

Step 6: (Only Cascade Teacher Desk with Totes): Re-insert the totes into the Cascade Ped.

