

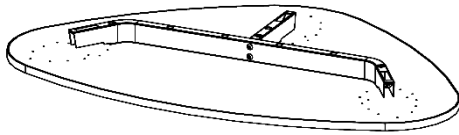
Assembly Instructions

Flowform Adjustable Height Tables



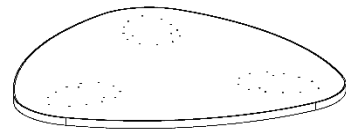
If you have damaged or missing components,
please contact customer service at 1-800-328-1061

Hardware and Components



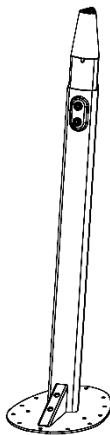
ORBIT TOP WITH FRAME
(MAY APPEAR DIFFERENT THAN SHOWN)
QTY. 1

OR

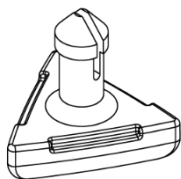


ORBIT TOP, NO FRAME
(MAY APPEAR DIFFERENT THAN SHOWN)
QTY. 1

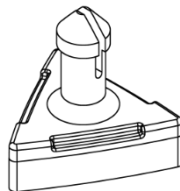
PACK #60001
(3 TO 4 LEGS PER TABLE)



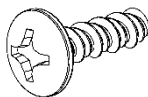
ORBIT LEG WITH GLIDE
QTY. 1



NYLON GLIDE TIP
QTY. 1



FELT GLIDE TIP
QTY. 1



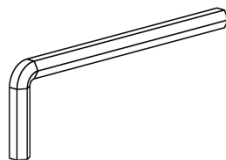
#10 X 3/4" HI-LO WOOD
SCREW
QTY. 14



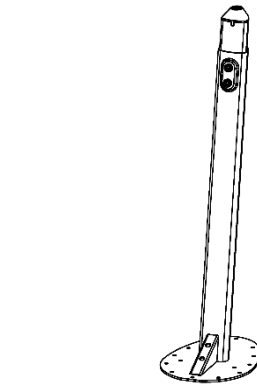
5/16"-18 X 1/2" BOLT
QTY. 2



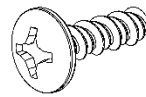
3/8"-16 X 5/8" SET SCREW
QTY. 2



3/16" ALLEN WRENCH
QTY. 1



ORBIT LEG FOR CASTER
QTY. 1



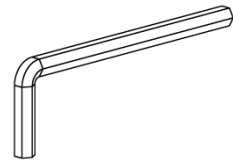
#10 X 3/4" HI-LO WOOD
SCREW
QTY. 14



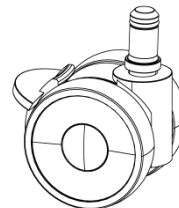
5/16"-18 X 1/2" BOLT
QTY. 2



3/8"-16 X 5/8" SET SCREW
QTY. 2



3/16" ALLEN WRENCH
QTY. 1



2" CASTER 7/16" STEM W/LOCK
(PN: 60021)
QTY. 1

Special Notes:

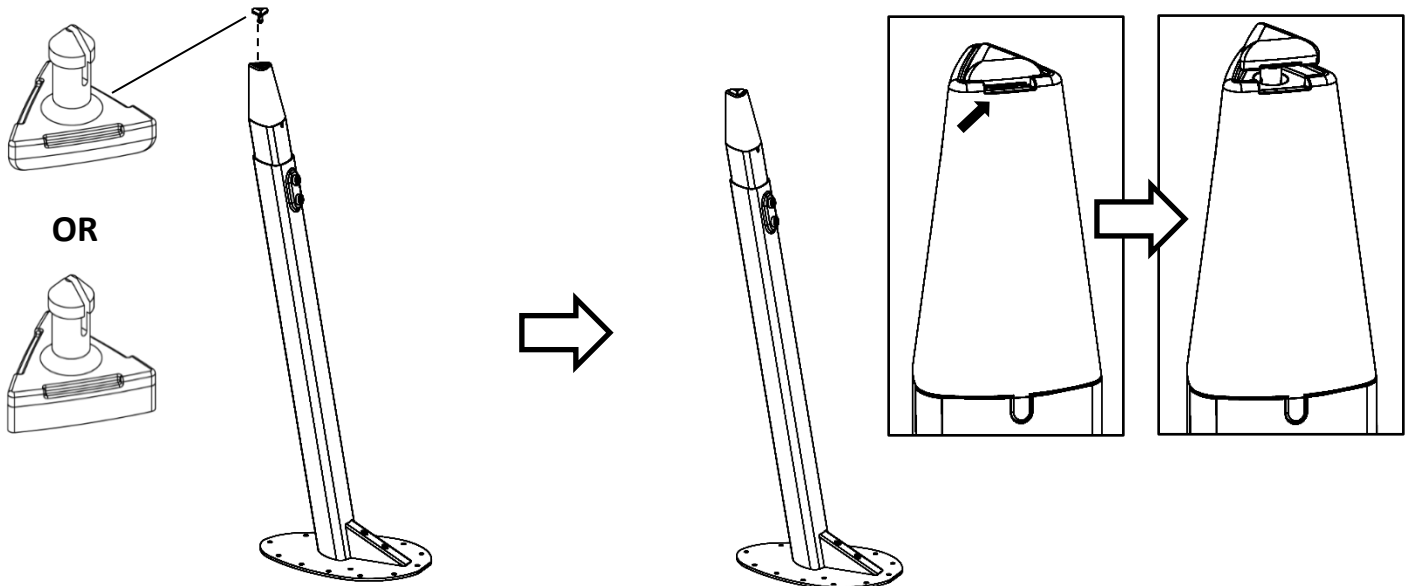
- TOOLS REQUIRED:
 - Drill w/#2 Phillips driver bit, or #2 Phillips head screwdriver.
- Check that all components are accounted for and undamaged before assembling.
- Please assemble the product in a clean and dry area.
- You may need another person to help assemble the product. Team lifting may be required.
- Clean the product with a mild cleaner and a damp cloth.

Assembly Instructions

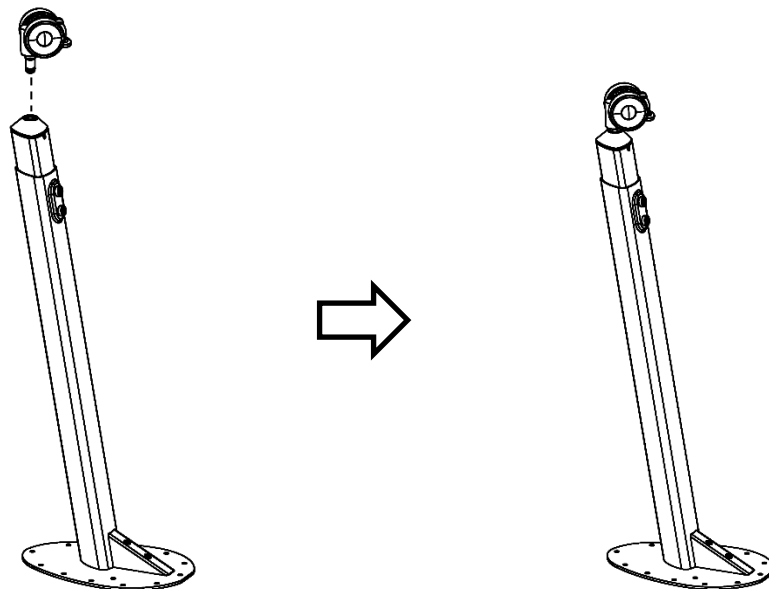
- 1. FOR LEGS WITH GLIDES:** Insert either the Nylon or Felt Tip into the Glide. Press down on tip until it snaps into place.

Helpful Hint: It is recommended that the Nylon Glide Tip is used for carpeted areas and the Felt Glide Tip is used for hard surfaces such as hardwood floors.

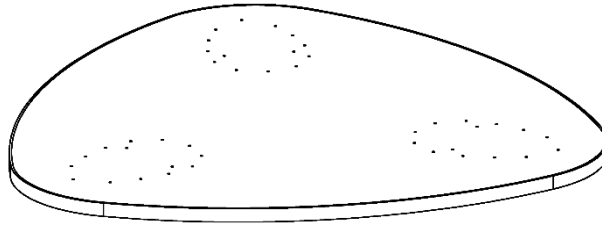
NOTE: To remove Glide Tip, use a flat-head screwdriver inserted into the notch in the back of the Glide to pry up the Glide Tip.



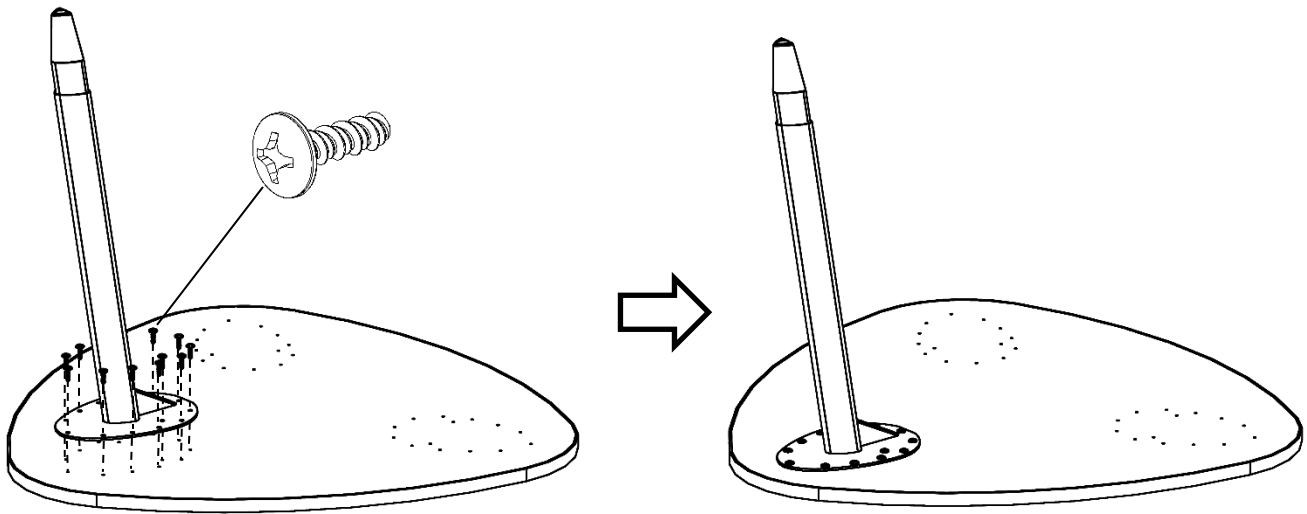
- 2. FOR LEGS WITH CASTERS:** Insert stem of caster into Casket Socket on leg. Press down until the caster stem is fully inserted into the leg.



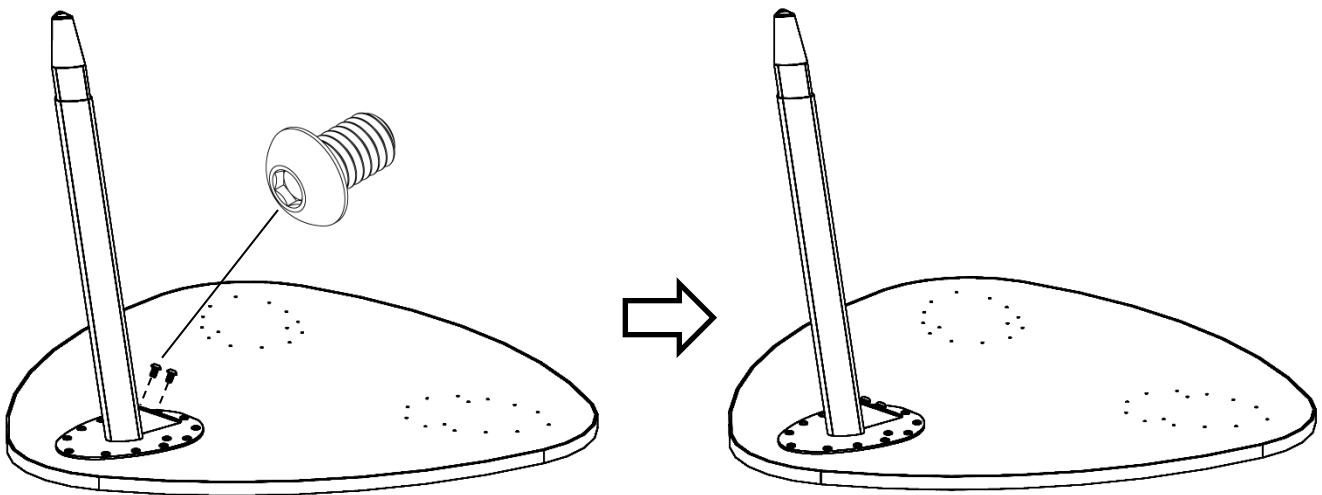
3. **FOR FRAMELESS TABLES:** Lay top down on a clean smooth surface that will not harm the top finish. Underside of top should be exposed. **Top may be heavy, team lifting is encouraged.**



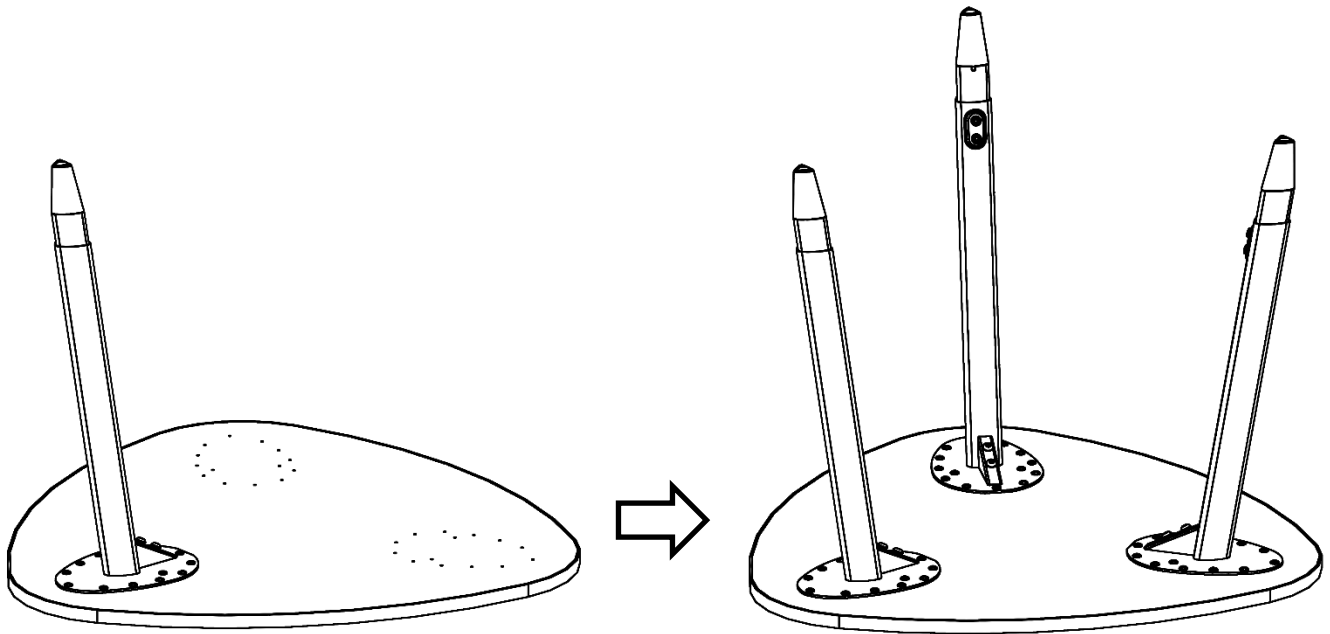
4. Align leg mounting plate holes with pilot holes on underside of top. Install all 14 of the #10 x 3/4" Hi-Lo Wood Screws to secure the leg to the top.



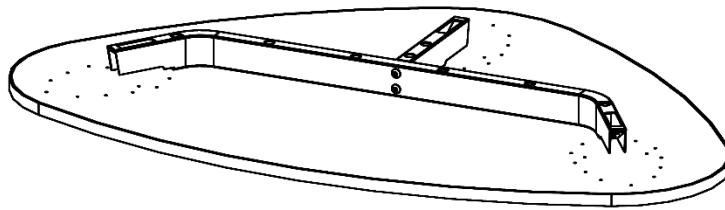
5. Next install the 5/16"-18 x 1/2" Bolts into leg gusset.
Helpful Hint: These bolts are used on current and future accessories.



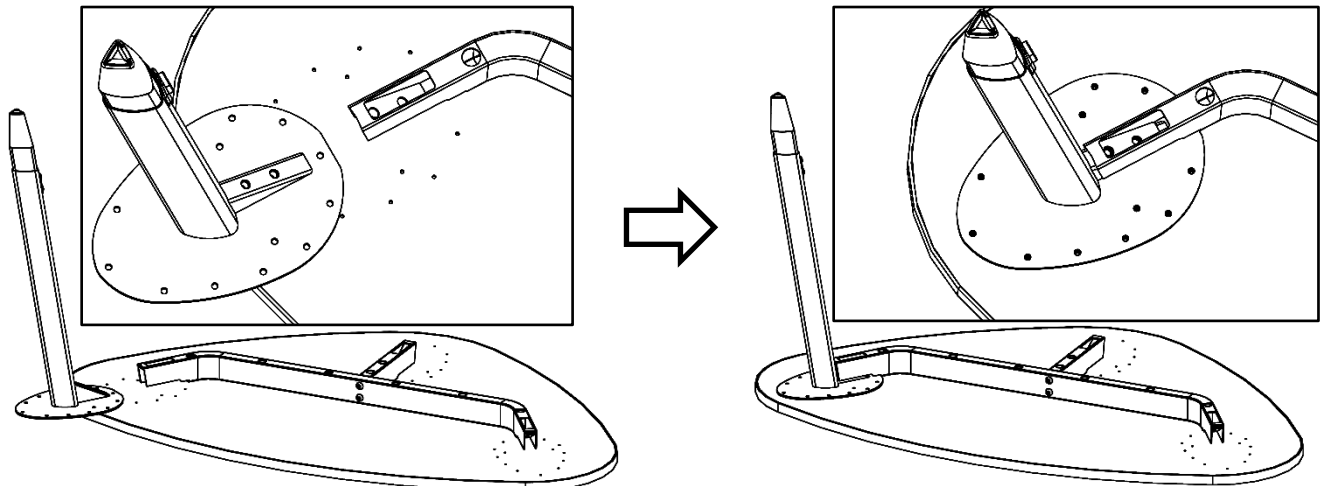
6. Install the other legs as previously shown.



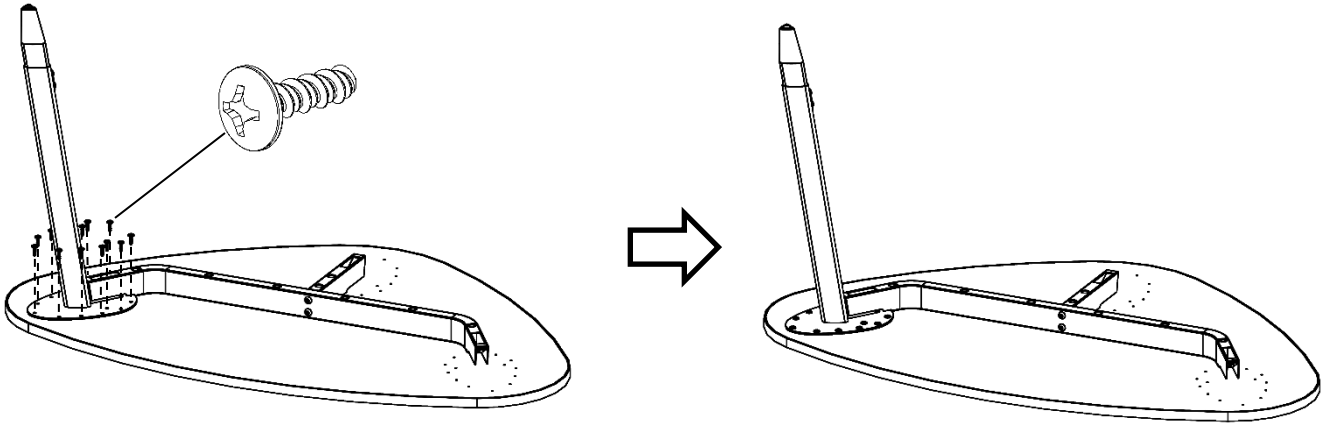
7. **FOR TABLES WITH FRAMES:** Lay top down on a clean smooth surface that will not harm the top finish. Underside of top and frame should be exposed. **Top may be heavy, team lifting is encouraged.**



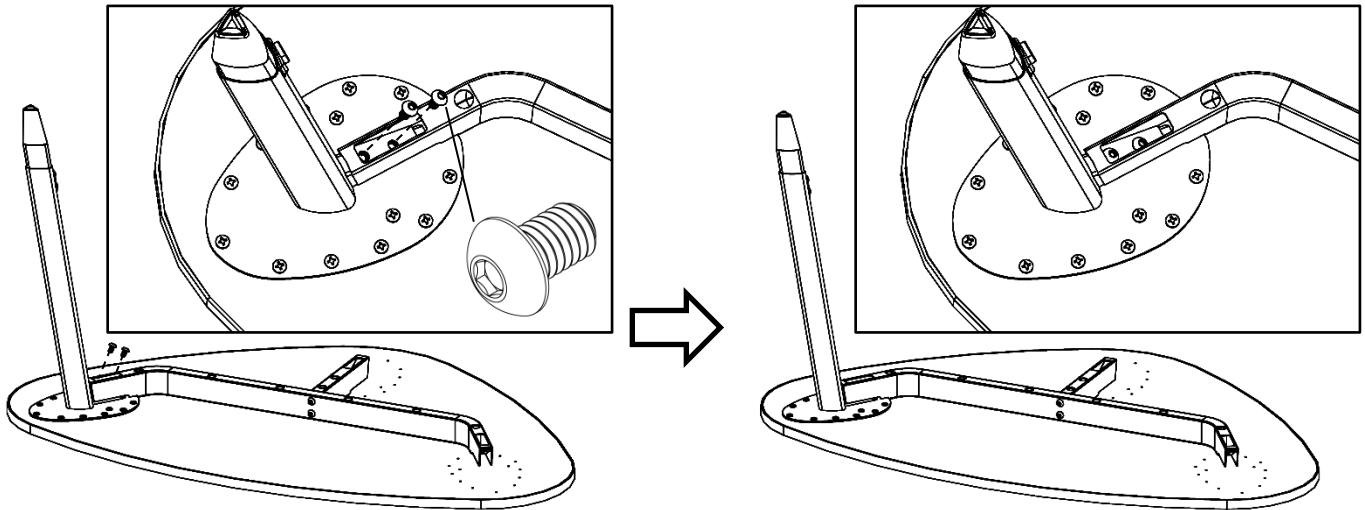
8. Slide gusset of leg into frame and align leg mounting plate holes with pilot holes on underside of top.



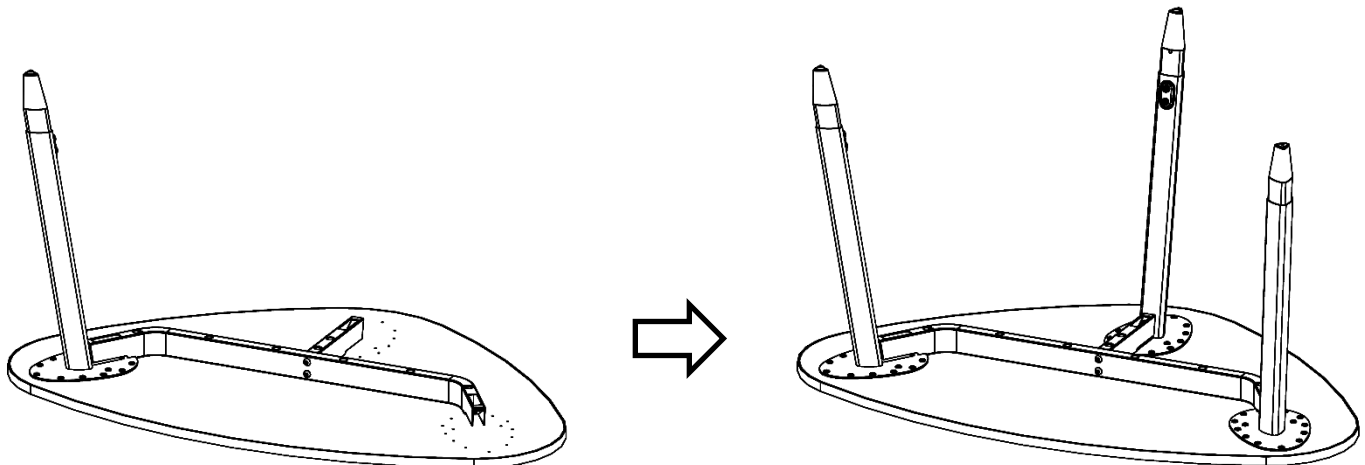
9. Install 13 of the #10 x 3/4" Hi-Lo Wood Screws to secure the leg to the top leaving out one of the screws as the hole is covered by the frame.



10. Next install the 5/16"-18 x 1/2" Bolts to connect the frame to the leg gusset.

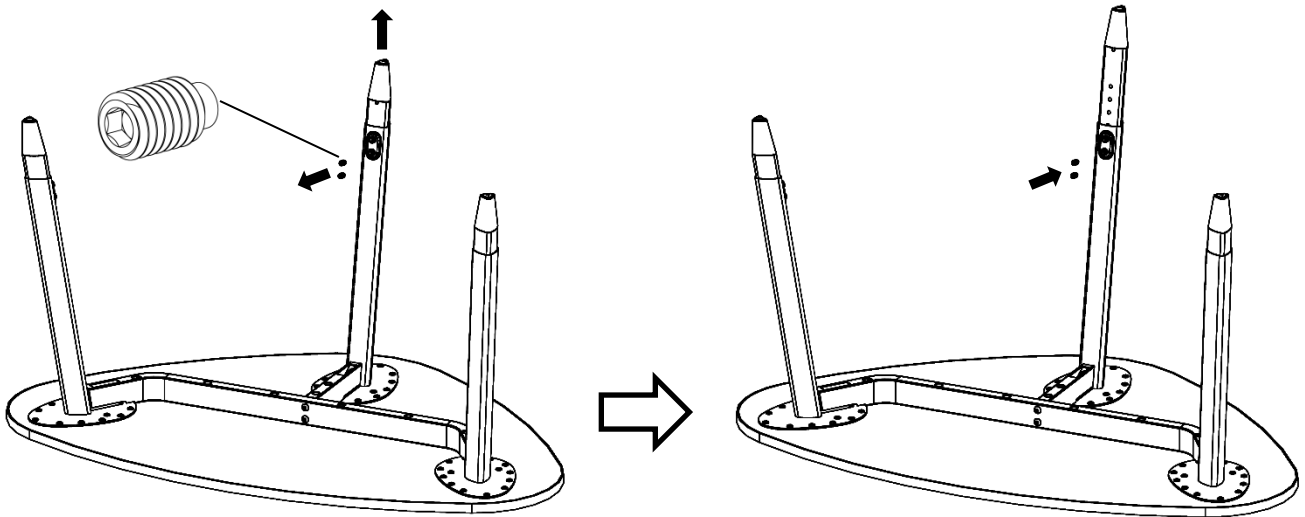


11. Install the other legs as previously shown.



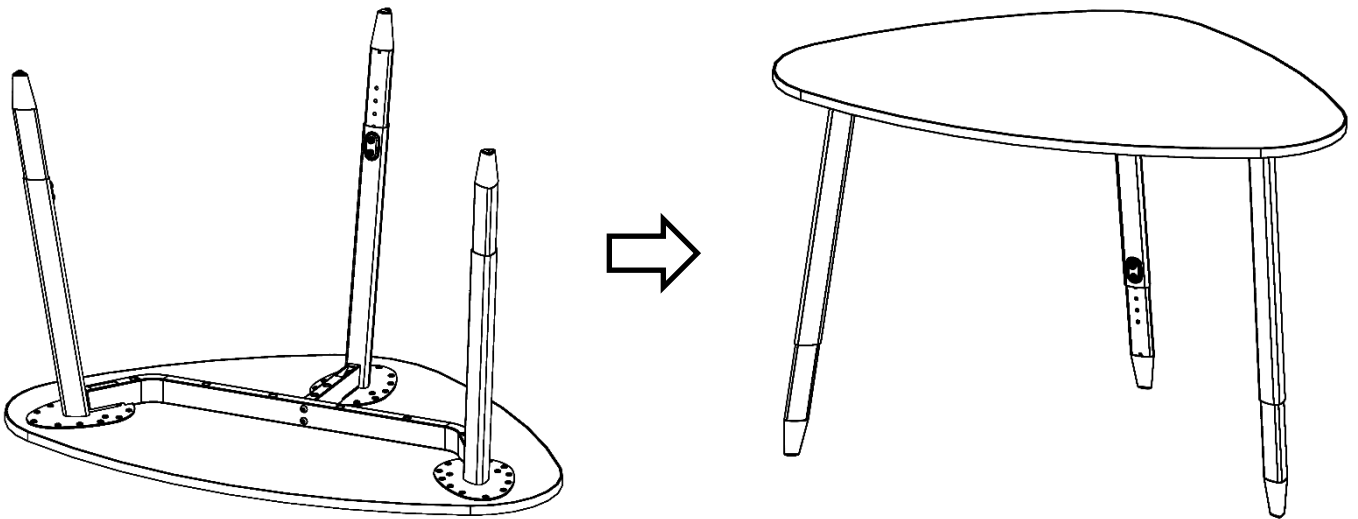
12. TO ADJUST LEG HEIGHT: Remove the two 3/8"-16 x 5/8" set screws, adjust leg to the desired height and reinstall the two set screws. Repeat this for all legs.

Helpful Hint: The spacing between each hole in the inner leg is for 1" of adjustment.



13. Lift table and flip to the upright position. You may need a partner to team lift the heavier tables.

Helpful Hint: If equipped with casters, lock all casters to prevent unexpected rolling when table legs touch down.



ASSEMBLY COMPLETE