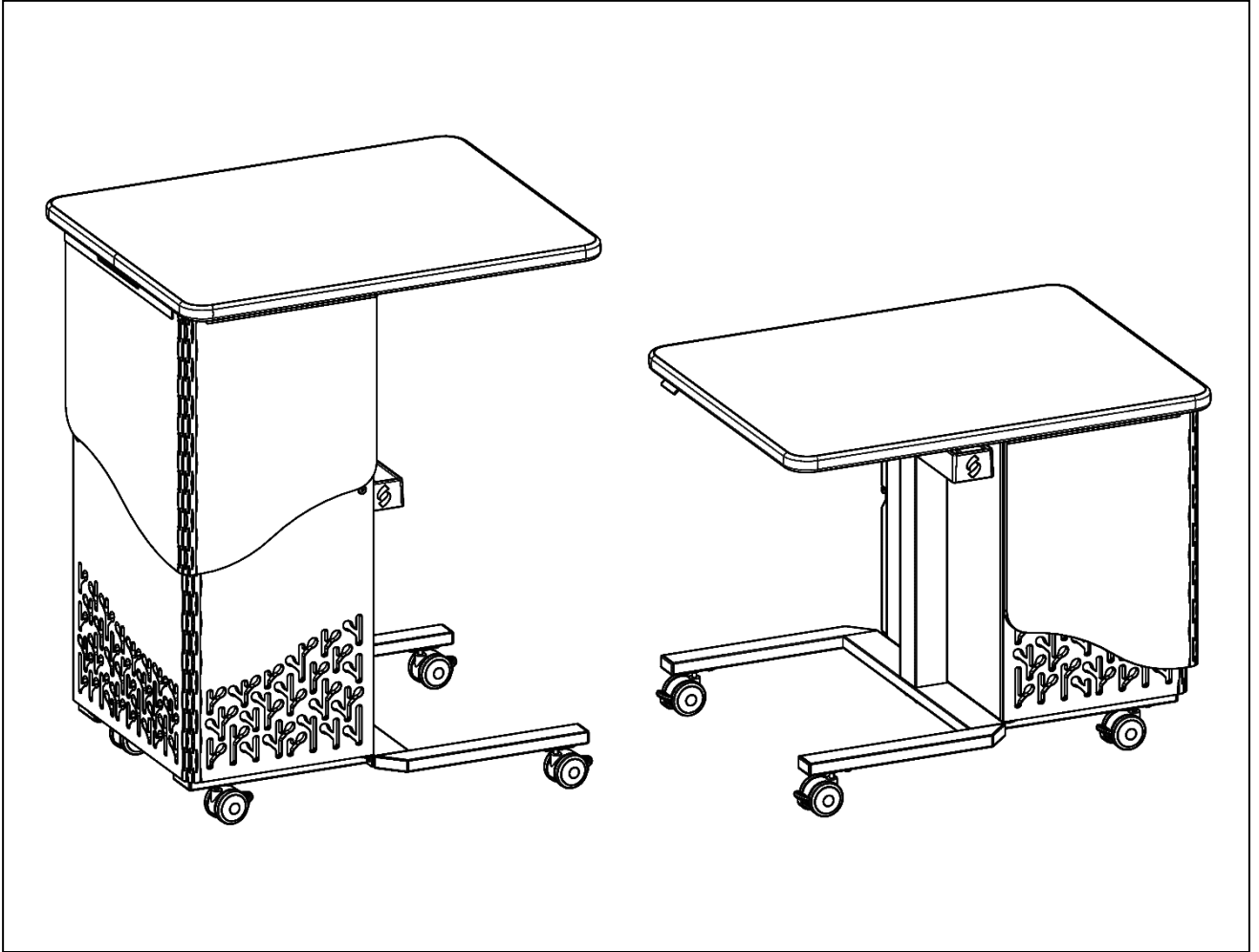


Assembly Instructions

Cascade Mobile Teacher Workstation PET Modesty Panels

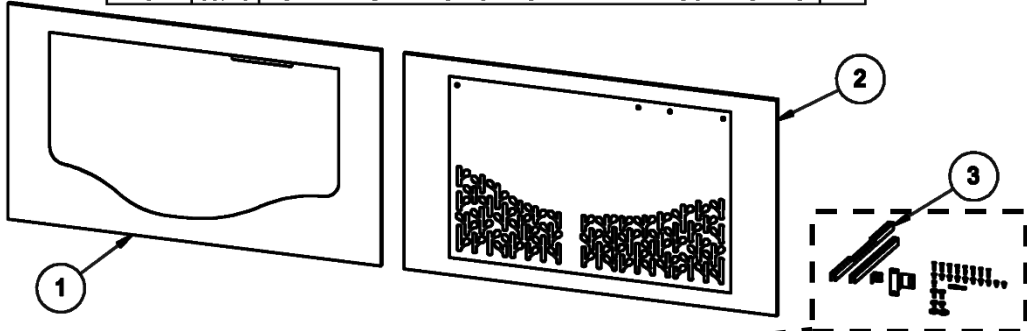


If you have damaged or missing components,
please contact customer service at 1-800-328-1061

Hardware and Components

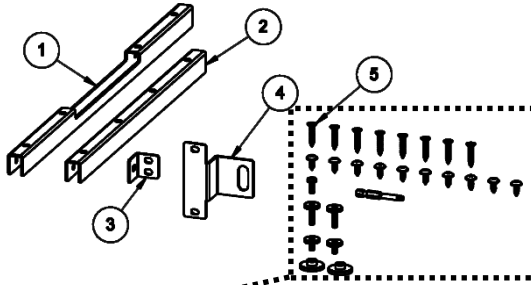
PET MODESTY PANEL KIT (PN:60724)

ITEM NO.	PartNo	DESCRIPTION	QTY.
1	60727	MOBILE TEACHER WORKSTATION-PET UPPER PANEL	1
2	60728	MOBILE TEACHER WORKSTATION-PET LOWER PANEL	1
3	60725	MOBILE TEACHER WORKSTATION-PET PANEL MOUNTING PACK	1



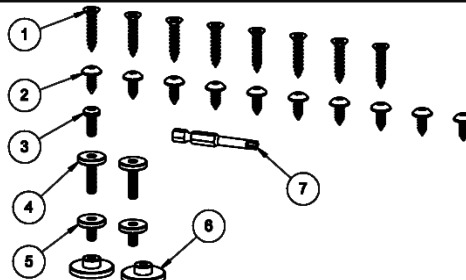
PET PANEL MOUNTING PACK (PN:60725)

ITEM NO.	PartNo	DESCRIPTION	QTY.
1	P16035	MOBILE TEACHER WORKSTATION-PET PANEL_BACK U-CHANNEL	1
2	P16036	MOBILE TEACHER WORKSTATION-PET PANEL_SIDE U-CHANNEL	1
3	P16037	MOBILE TEACHER WORKSTATION-PET PANEL_SIDE BRACKET	1
4	P16038	MOBILE TEACHER WORKSTATION-PET PANEL_BACK BRACKET	1
5	60726	MOBILE TEACHER WORKSTATION-PET PANEL HARDWARE PACK	1



PET PANEL HARDWARE PACK (PN:60726)

ITEM NO.	PartNo	DESCRIPTION	QTY.
1	P16043	#10-32 X 1" TORX UNDERCUT FLAT HEAD WOOD SCREW	8
2	P16040	#10 X .5" TORX BUTTON HEAD WOOD SCREW	10
3	P16012	#10-32X0.5" T25 TORX DRIVE PAN HEAD W/ PATCH	1
4	P16041	#10-32 X .75" TORX WIDE HEAD SCREW	2
5	P16042	#10-32 X .375" TORX WIDE HEAD SCREW	2
6	P16039	10MM DIA X 8MM NEODYMIUM MAGNET WITH 25MM DIA STEP	2
7	P14329	T25 TORX POWER BIT 2"	1



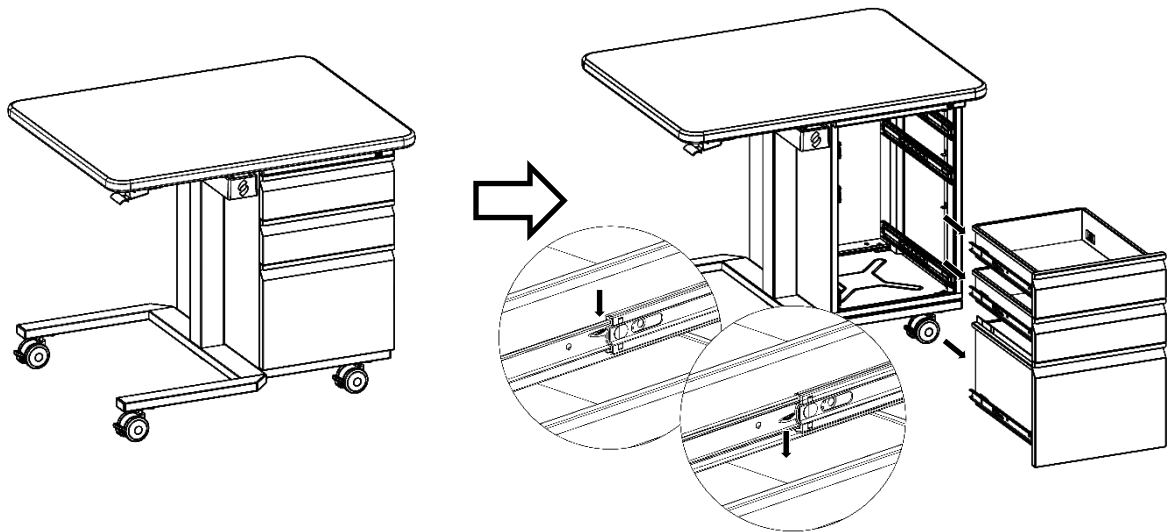
Assembly Guidelines

Special Notes:

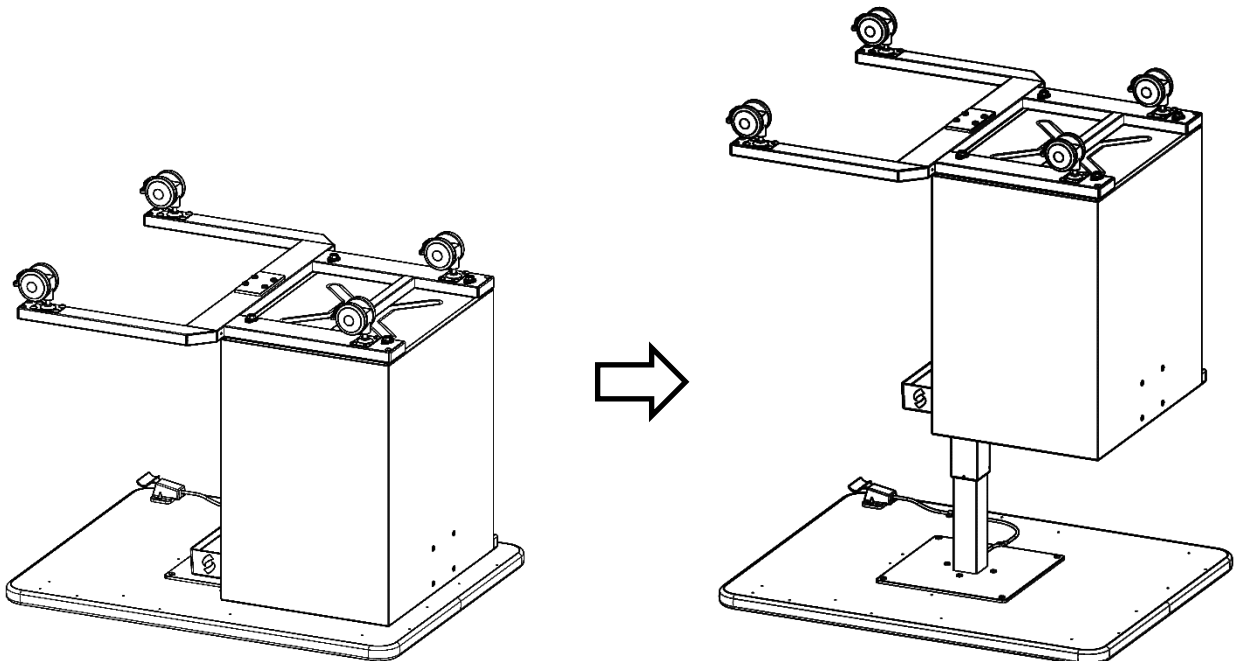
- TOOLS REQUIRED:
 - Drill w/ T25 Torx driver bit (bit provided)
 - 9/16" Open End/Socket Wrench (2X)
 - Optional:
 - Extension for driver bits
 - Adjustable Crescent Wrench
 - **NOTE:** Do **NOT** use impact drills.
- Check that all components are accounted for and undamaged before assembling.
- Please assemble the product in a clean and dry area.
- Clean the product with a mild cleaner and a damp cloth.
- Replacement Hardware Packs:
 - 60726-R Replacement Mobile Teacher Workstation-PET Panel Hardware Kit

Assembly Instructions

1. Unpack and confirm all parts are present. Find a smooth flat surface to assemble the unit. **NOTE:** Right-hand side configuration of the Cascade Mobile Teacher Workstation shown for attaching the PET Modesty Panels.
2. Remove the three (3) drawers from the box/box/file mobile pedestal as shown. There is a lever on each side of the drawer that needs to be pushed (down on right side, up on left side) to release the drawers from the rails.

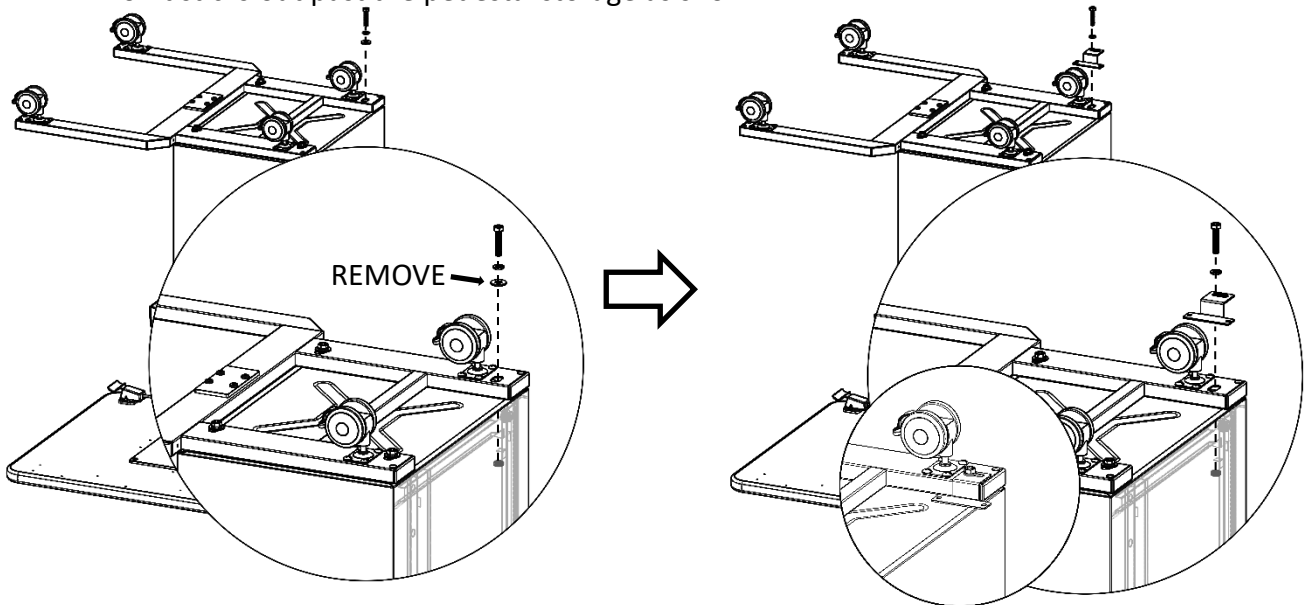


3. Take the Cascade Mobile Teacher Workstation and flip over onto its top. Then extend the column to its full height. This will give you room to attach all the parts.

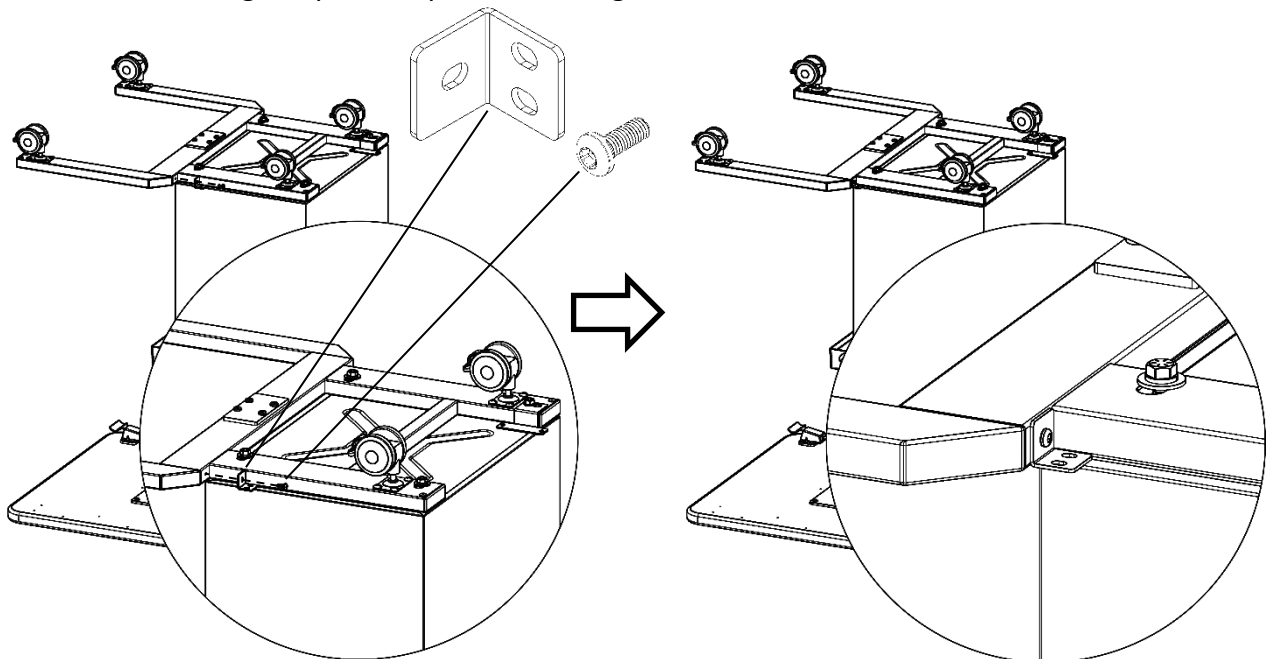


Assembly Instructions

4. Next take out the bolt, lock washer, washer, and nut shown with two (2) 9/16" open end/socket wrenches. Replace the washer with the back bracket as shown and reinstall all other fasteners. The back bracket should be pushed forward so that part of it sticks out past the pedestal storage as shown.

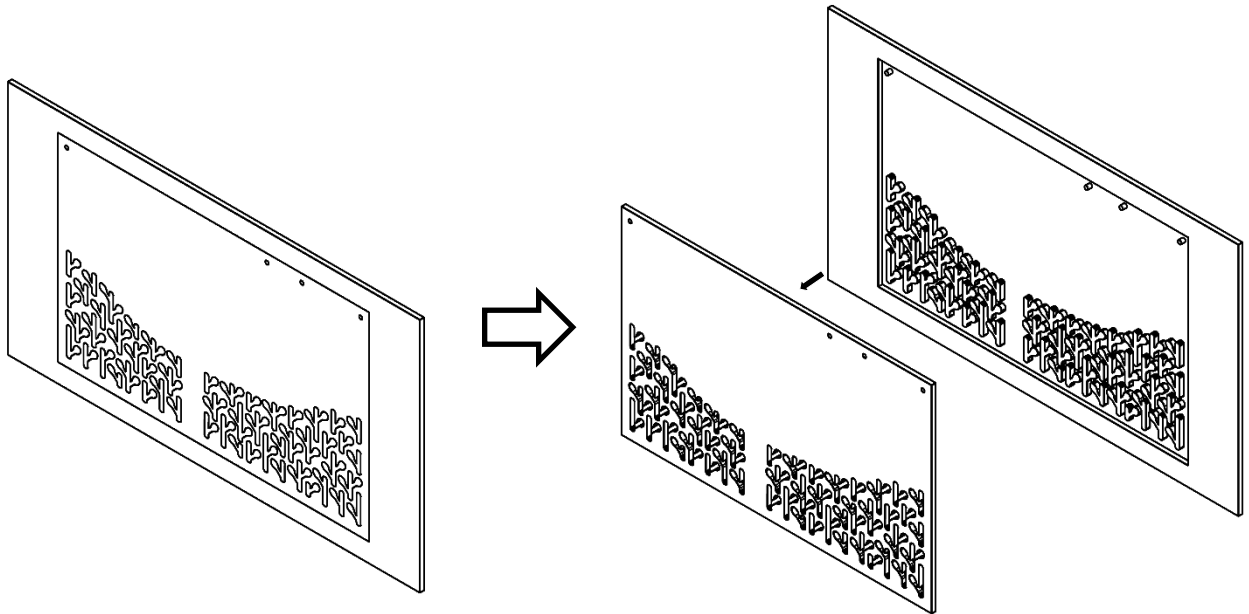


5. Next take the side bracket and install one (1) #10-32 x 1/2" pan head screw with the provided T25 Torx driver bit as shown. The bottom of the bracket should have one hole sticking out past the pedestal storage.

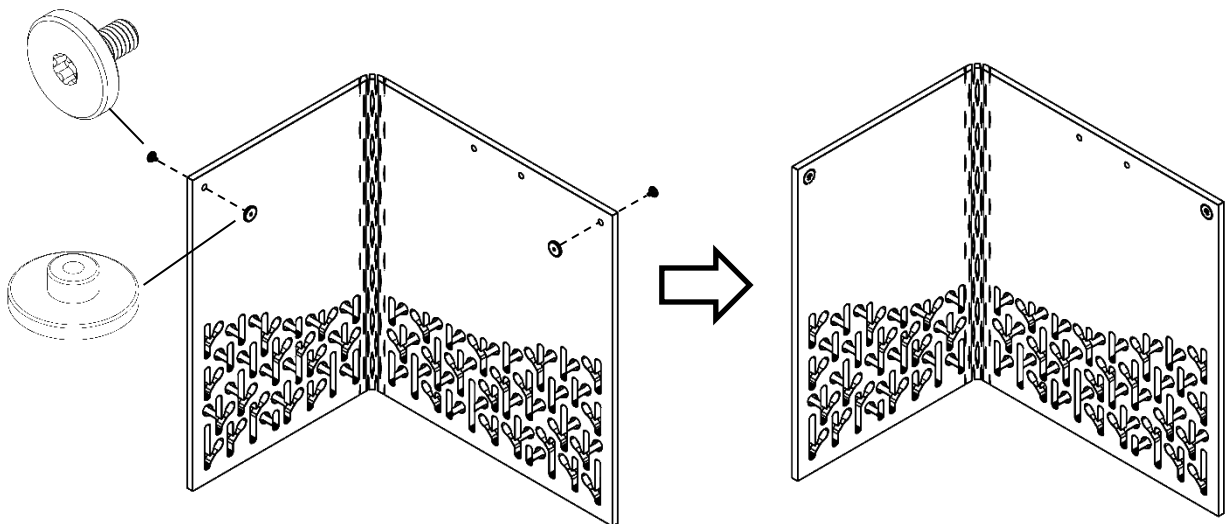


Assembly Instructions

6. Remove the PET lower panel from the outer frame and remove all cutouts as shown.

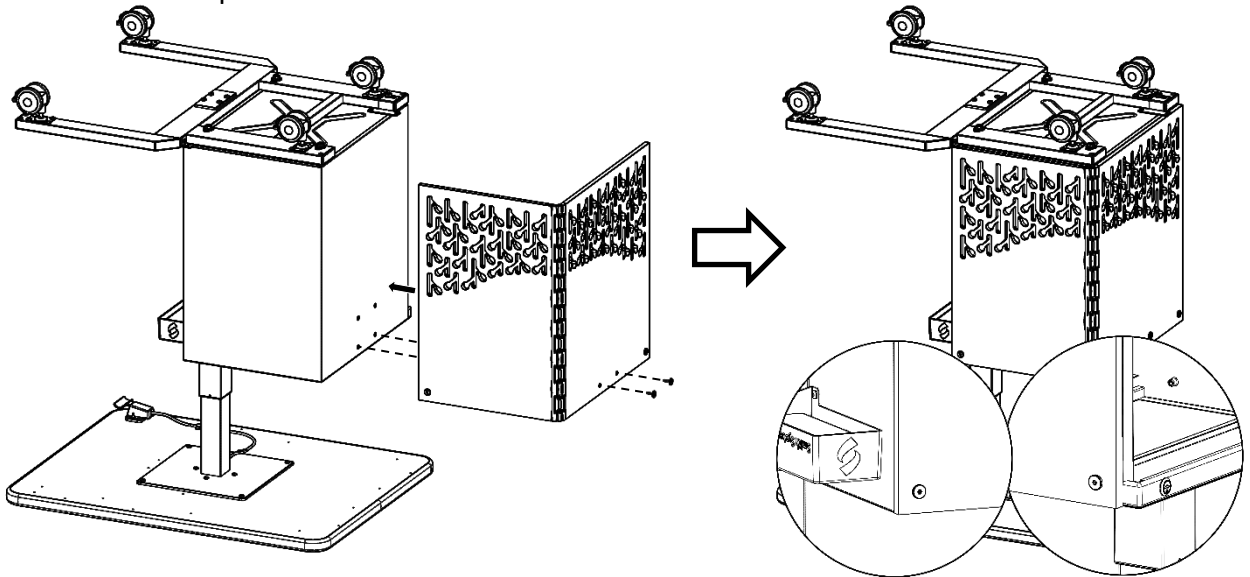


7. Bend the panel and install two (2) #10-32 x 3/8" Torx wide head screws into two (2) 10mm dia. X 8mm neodymium magnets with 25mm dia. step using the T25 Torx driver bit as shown.

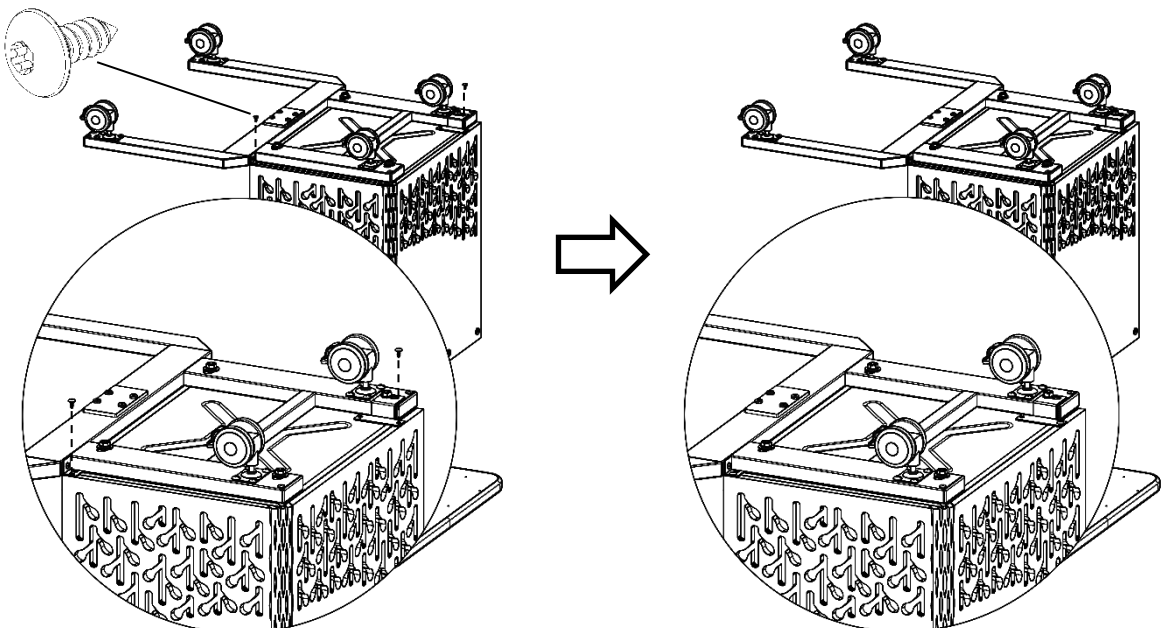


Assembly Instructions

8. Place lower panel assembly onto the box/box/file mobile pedestal, the magnets should help hold it in place. Install two (2) #10-32 x 3/4" Torx wide head screws through the holes in the top of the lower panel and the top holes of the box/box/file mobile pedestal with the T25 Torx driver bit, making sure the lower panel is in line with the pedestal as shown.

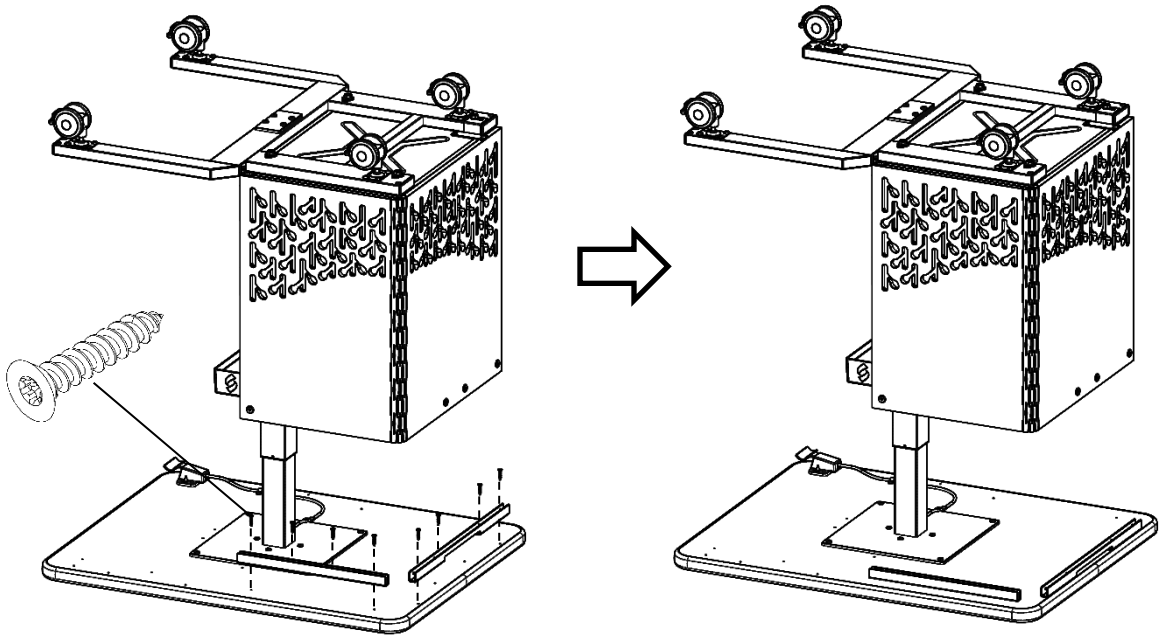


9. Next install two (2) #10 x 1/2" Torx button head wood screws through the back and side brackets into the lower panel with the T25 Torx driver bit as shown. **Do NOT overtighten screws.** You only need to get the screws slightly snug.

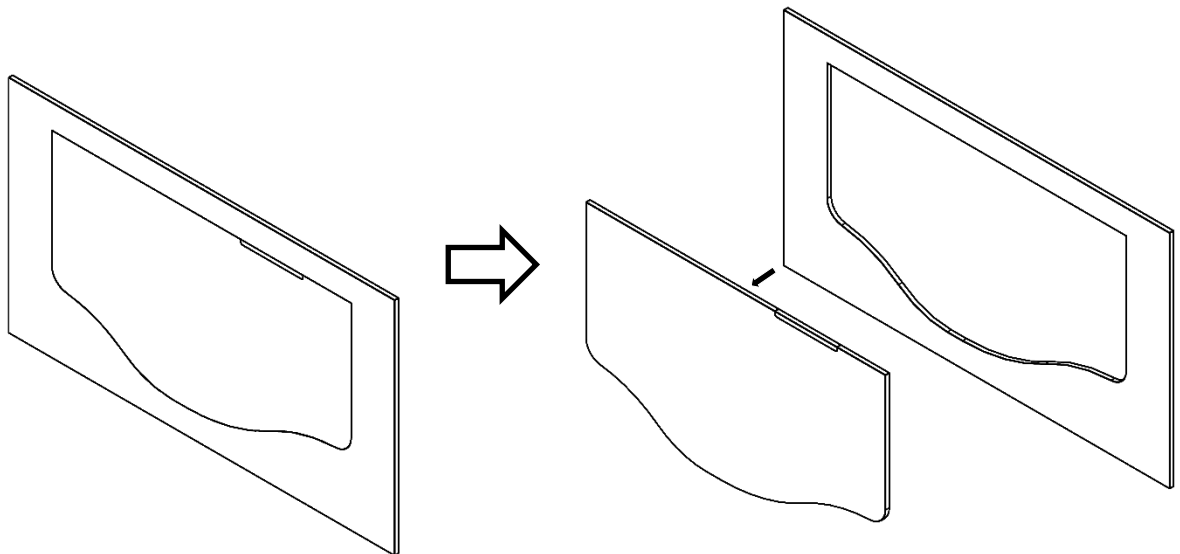


Assembly Instructions

10. Next take the PET panel back and side u-channels and line up the outer holes with the holes in the top. Install the u-channels with eight (8) #10-32 x 1" Torx undercut flat head wood screws with the T25 Torx driver bit as shown.

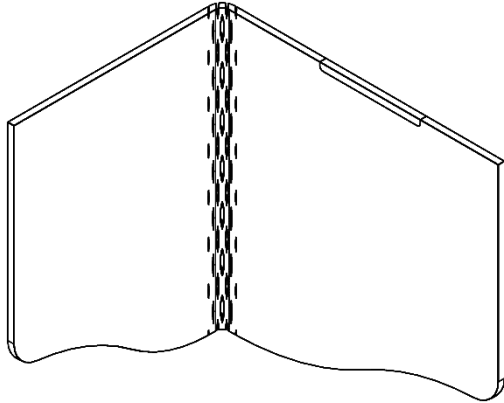


11. Remove the PET upper panel from the outer frame as shown.

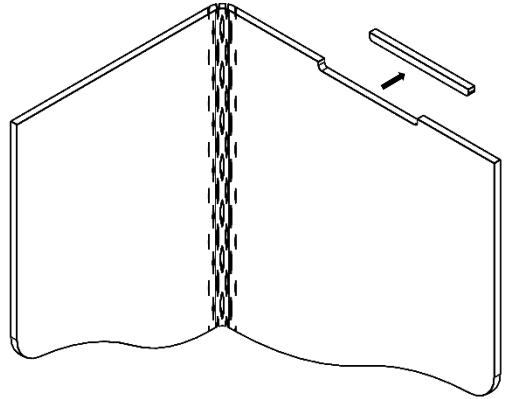


Assembly Instructions

12. If installing onto a unit with the white board hook installed, remove the cutout as shown. If the white board hook is not present, leave cutout as is. It can be removed later if a white board hook is added.

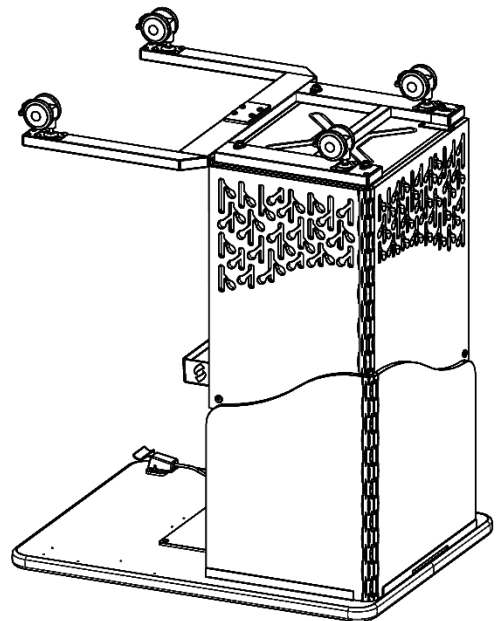
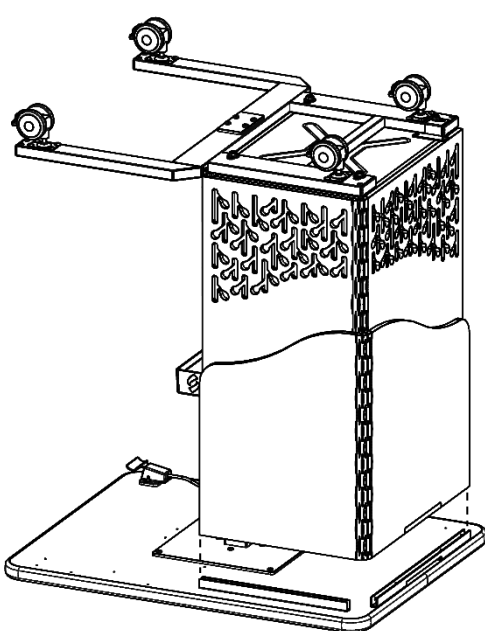


NO WHITE BOARD HOOK



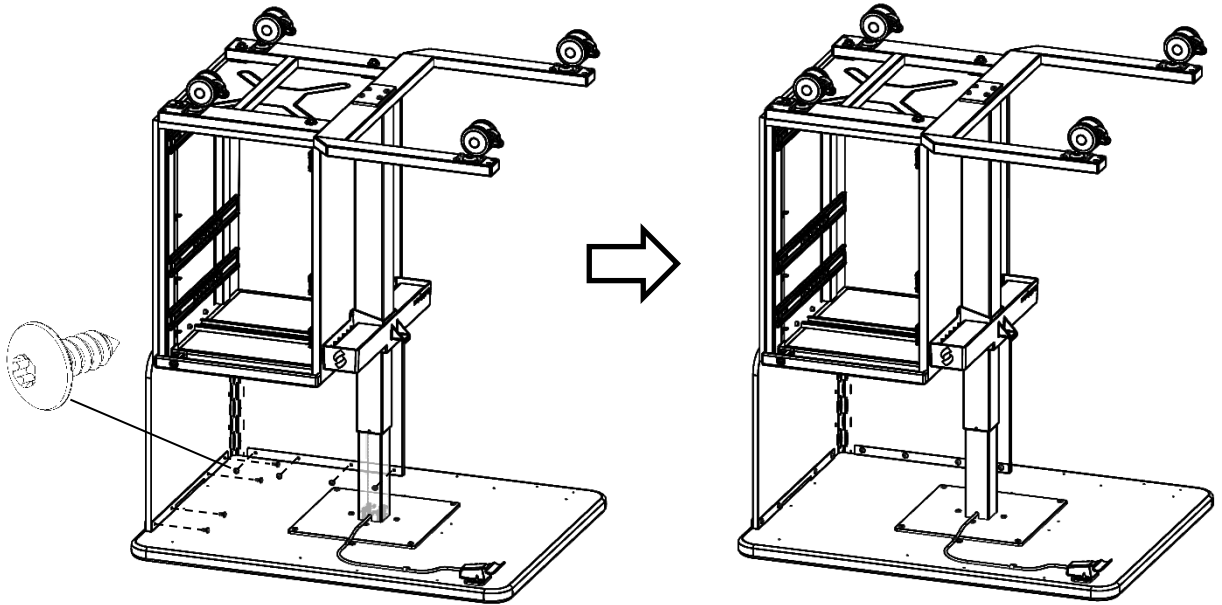
WHITE BOARD HOOK

13. Insert the PET upper panel into the u-channels as shown. The end of each side of the PET upper panel should line up with the end of the u-channel.

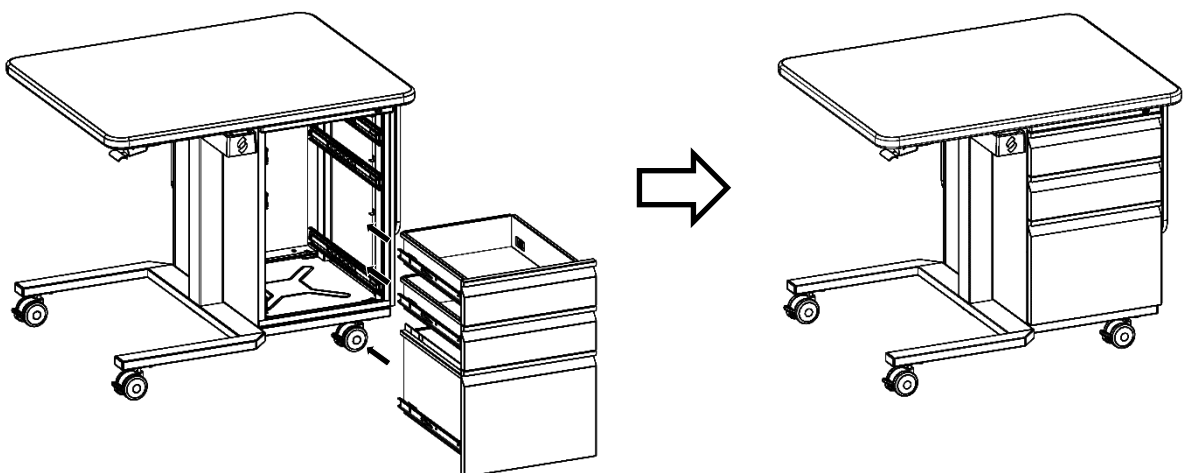


Assembly Instructions

14. Next install the PET upper panel to the u-channels with eight (8) #10 x 1/2" Torx button head wood screws using the T25 Torx driver bit as shown.



15. Flip the unit over onto its casters. Then reinstall the three (3) drawers into the box/box/file mobile pedestal as shown.



ASSEMBLY COMPLETE